

海通汽车实验室 — 比亚迪“元”细化拆解

Haitong Automotive Laboratory
- BYD "Yuan" Detailed Dismantling

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这是海通金属+汽车团队的
【海通汽车实验室】拆车
系列第一次拆车，针对比
亚迪“元”。

本报告零部件全由实地拍
摄原创，我们团队希望用
一手的数据展示汽车零部
件的详细细节。



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比亚迪元EV360上市于2018年5月27日，共发布4款车型，按配置由低到高可分为智联尚酷型、智联悦酷型、智联炫酷型和智联创酷型。此款车型由比亚迪元燃油车改造而来，新车外观采用了比亚迪最新家族式“龙颜”设计语言，前车身采用了倒梯形设计与封闭的矩阵式前格栅是前部更有气势，车身侧面采用双腰线和双色车身设计增加了层次感，车尾造型保持一致，但配备了全新样式的外挂式备胎。

图：比亚迪元车身造型



图：比亚迪元EV360车身造型



元EV360内饰设计与燃油版车型基本保持一致，整体采用环抱对称式设计，并加以银色镀铬饰条进行点缀。三幅式平底方向盘，搭配较大的多功能按键键位。EV360的中控屏升级到了8英寸液晶屏，通过Carpad，驾乘者可在车内轻松实现网页浏览、网购、导航等功能。

图：比亚迪元车身内饰



图：比亚迪元EV360车身内饰



车身尺寸及售价：比亚迪元EV360的四款车型智联尚酷型、智联悦酷型、智联炫酷型和智联创酷型因配置有所差异，售价分别为7.99、8.59、9.39、9.99万元。前三种车型车身尺寸均为4360mm*1785mm*1680mm，创酷型比其他三款高10mm。

电池电机：作为比亚迪首款基于e平台打造的A0级SUV，全系四款车型配备三元锂电池，其中尚酷、悦酷、炫酷型三款车型为42kWh，创酷型为43.2kWh，NEDC纯电续航里程均为305km。四款车型均具备快充能力，半小时内可将电池电量由30%充电至80%。四款车型也都搭载了一台前驱的永磁同步电机，其中尚酷、悦酷、炫酷型三款车型的最大功率为70kW，最大扭矩为180N·m，最大马力为95；创酷型为160kW、310N·m、218马力，可见创酷型是主打运动。

表：比亚迪元EV360四款车型配置参数

车型	智联尚酷型	智联悦酷型	智联炫酷型	智联创酷型
厂商指导价（万元）	7.99	8.59	9.39	9.99
长*宽*高(mm)	4360*1785*1680			4360*1785*1690
电池电机				
电池类型	三元锂电池			
电池能量(kWh)	42			43.2
百公里耗电量(kWh/100km)	13.6			13.9
纯电续航里程(km)	305			
电机类型	永磁/同步	永磁/同步	永磁/同步	永磁/同步
最大功率(kW)	70			160
最大扭矩(N·m)	180			310
电动机(Ps)	95			218

底盘转向：全系四款车型均以前置前驱方式驱动，前悬架为麦弗逊式独立悬架，后悬架为扭力梁式非独立悬架，电动助力式转向，承载式车体结构。

车轮制动：全系四款车型前制动器均采用通风盘式，后制动器采用盘式，驻车制动采用电子驻车。轮胎规格方面，尚酷、悦酷、炫酷型三款车型的前后轮胎均为205/60 R16，创酷型则为215/55 R17，更适合运动型。

表：比亚迪元EV360四款车型配置参数

底盘转向	智联尚酷型	智联悦酷型	智联炫酷型	智联创酷型
驱动方式	前置前驱			
前悬架类型	麦弗逊式独立悬架			
后悬架类型	扭力梁式非独立悬架			
助力类型	电动助力			
车体结构	承载式			
车轮制动	智联尚酷型	智联悦酷型	智联炫酷型	智联创酷型
前制动器类型	通风盘式			
后制动器类型	盘式			
驻车制动类型	电子驻车			
前轮胎规格	205/60 R16			215/55 R17
后轮胎规格	205/60 R16			215/55 R17

辅助/操控配置：尚酷型与悦酷型不搭载前/后驻车雷达，炫酷型可选配后驻车雷达但没有前驻车雷达，创酷型前/后驻车雷达均可选配。辅助驾驶影像方面，除尚酷型可选配倒车影像，其他三款均为标配，炫酷型在此基础上还标配有车侧盲区影像，而创酷型可进一步选配360度全景影像。巡航系统方面，炫酷型与创酷型标配定速巡航，而其他两款均不配备。上坡辅助方面，只有创酷型配有上坡辅助系统。

多媒体配置：除尚酷型外，其他三款车型均标配8英寸触控液晶屏、卫星导航系统、导航路况信息显示、道路救援呼叫、蓝牙/车载电话、手机互联/映射、语音识别控制系统。创酷型配备有6个喇叭，其他三款配备4个。

表：比亚迪元EV360四款车型配置参数

辅助/操控配置	智联尚酷型	智联悦酷型	智联炫酷型	智联创酷型
前/后驻车雷达	-	-	前/后○	前○/后○
辅助驾驶影像	○倒车影像	●倒车影像	●倒车影像 ●车侧盲区影像	●倒车影像 ●车侧盲区影像 ○360度全景影像
巡航系统	-	-	●定速巡航	●定速巡航
上坡辅助	-	-	-	●
多媒体配置	智联尚酷型	智联悦酷型	智联炫酷型	智联创酷型
中控彩色屏幕	○	●触控液晶屏	●触控液晶屏	●触控液晶屏
中控屏幕尺寸	○8英寸	●8英寸	●8英寸	●8英寸
卫星导航系统	○	●	●	●
导航路况信息显示	-	●	●	●
道路救援呼叫	○	●	●	●
蓝牙/车载电话	○	●	●	●
手机互联/映射	○原厂互联/映射	●原厂互联/映射	●原厂互联/映射	●原厂互联/映射
语音识别控制系统	○多媒体系统 ○导航 ○电话 ○空调	●多媒体系统 ●导航 ●电话 ●空调	●多媒体系统 ●导航 ●电话 ●空调	●多媒体系统 ●导航 ●电话 ●空调
扬声器数量	●4喇叭	●4喇叭	●4喇叭	●6喇叭

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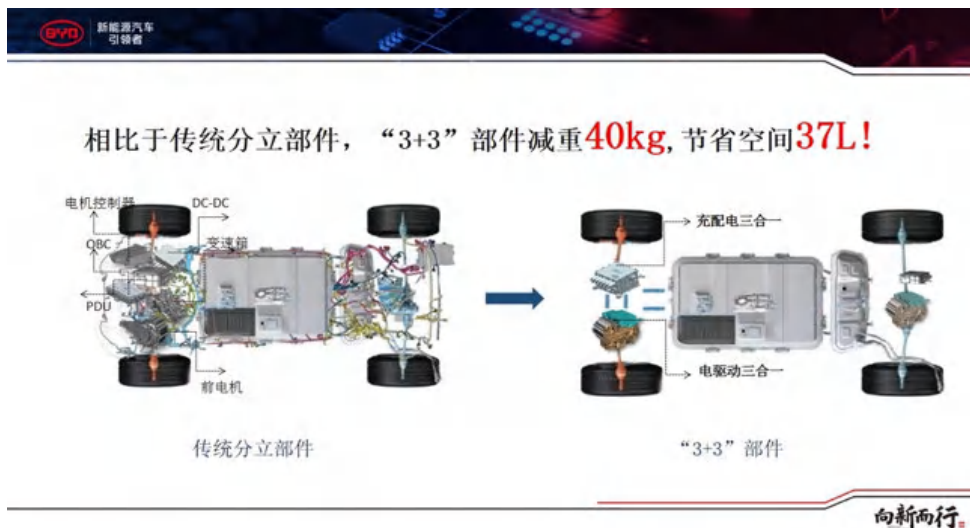
E平台2.0：高度集成，推出“3311”技术

2019年公司正式推出e平台2.0，e平台2.0在e平台1.0的三电系统基础上继续实现了三电系统的平台化，同时推出了高集成度、低压控制器和车载智慧屏，实现了低压控制模块和智能座舱模块的平台化。公司提出“3311”理念，即电驱动3合一、充配电3合一、1块深度集成的控制模块、1块高安全高比能电池和1个智能网联系统。“3311”将零部件标准化，集成化，使其体积更小，重量更轻，并且能适合各个级别的车型。

图：比亚迪e平台2.0的“3311”技术



图：比亚迪e平台2.0空间节省示意图



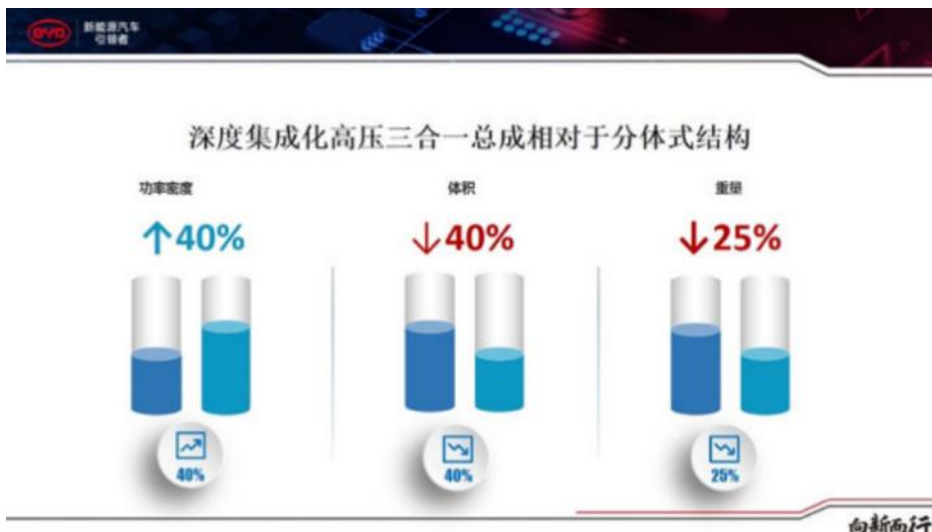
E平台2.0：高度集成，推出 300V 平台

e平台高集成度的驱动三合一相比于分体式总成，成本降低33%，体积降低30%，重量降低25%，扭矩密度提升17%，功率密度提升20%，NEDC效率指标增加1%。高压三合一成本降低40%，效率提升1-2%，功率密度增幅25%，采用系统集成后的产品，体积较分体式产品降幅为40%，重量较分体式产品降幅为25%。

图：驱动三合一进化图示



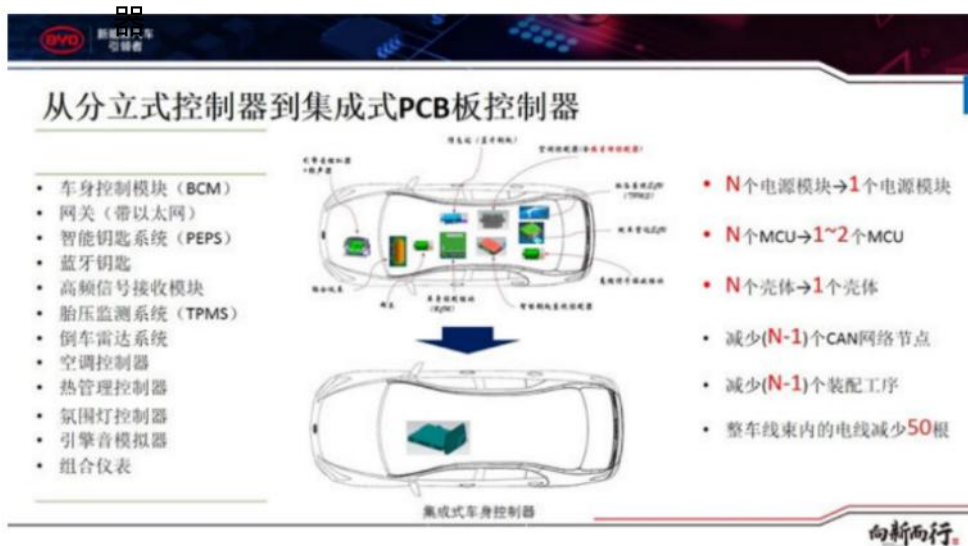
图：高压三合一进化图示



E平台2.0：高度集成，推出全新平台

此外，比亚迪e平台2.0增加了重要模块——高度集成的PCB板。PCB板体积小于A4纸大，但至少集成了传统汽车上十个低压控制器的功能。控制器集成使得壳体减少，线路变少，处理器变少，最终实现轻量化、体积小、能耗低的效果。

图：PCB板控制



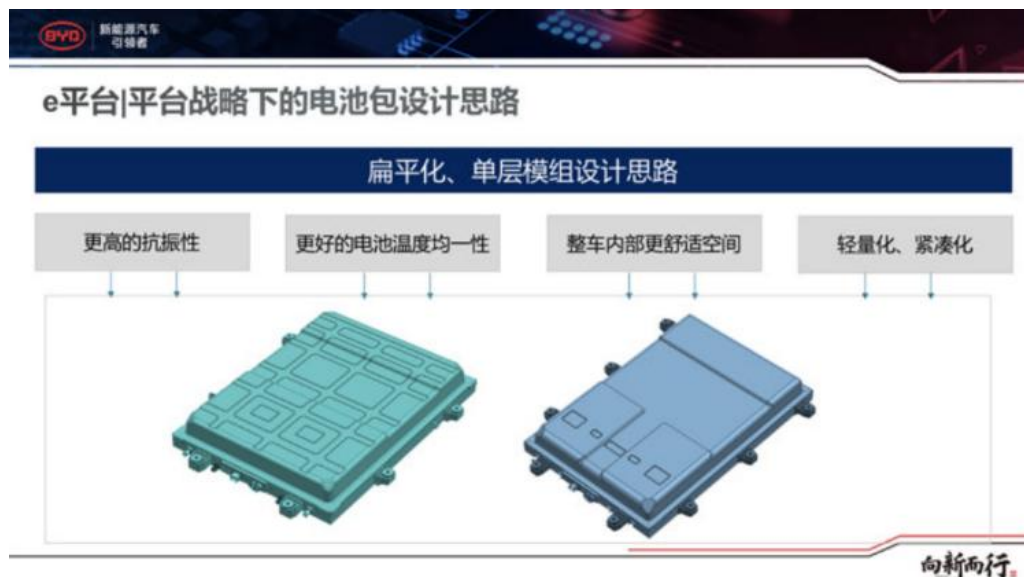
图：比亚迪动力电池全产业链布局



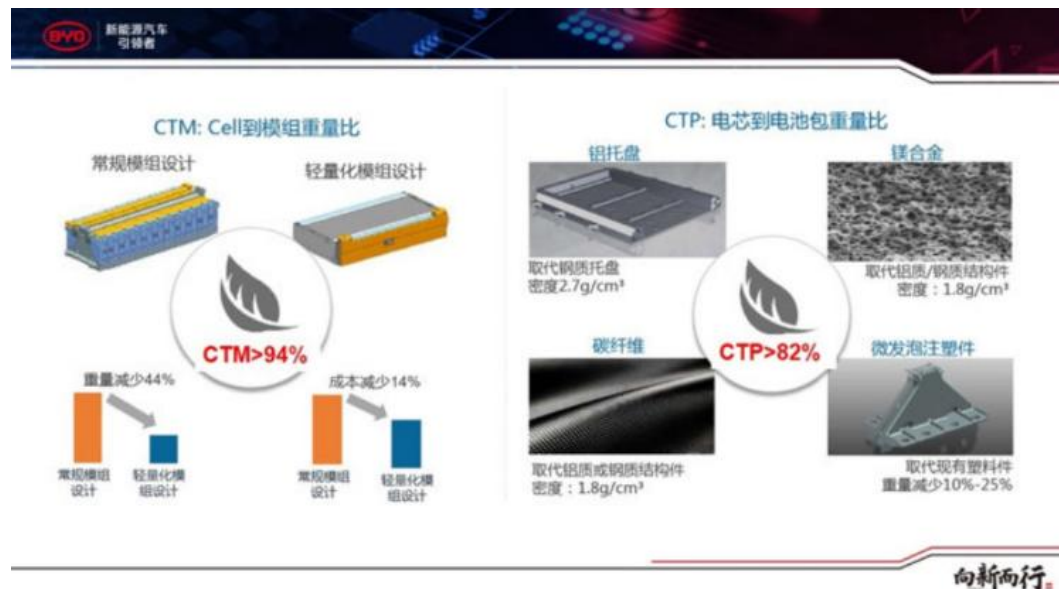
E平台2.0：高度集成，推出CTB技术

电池的模块化成绩更为显著。单个电芯组成模组后，通过轻量化模组设计，使质量降低了44%，成本降低14%，有效利用值大于94%，组成pack后的有效利用值大于82%。一块长续航、性能稳定的动力电池是比亚迪e平台中，“份量”最重的成员。现在，比亚迪已经形成了动力电池产业的“全产业链布局”。e平台战略下，比亚迪的电池包采用了扁平化、单层模组设计思路，带来更高安全性和更合理的空间布局。

图：电池模块化



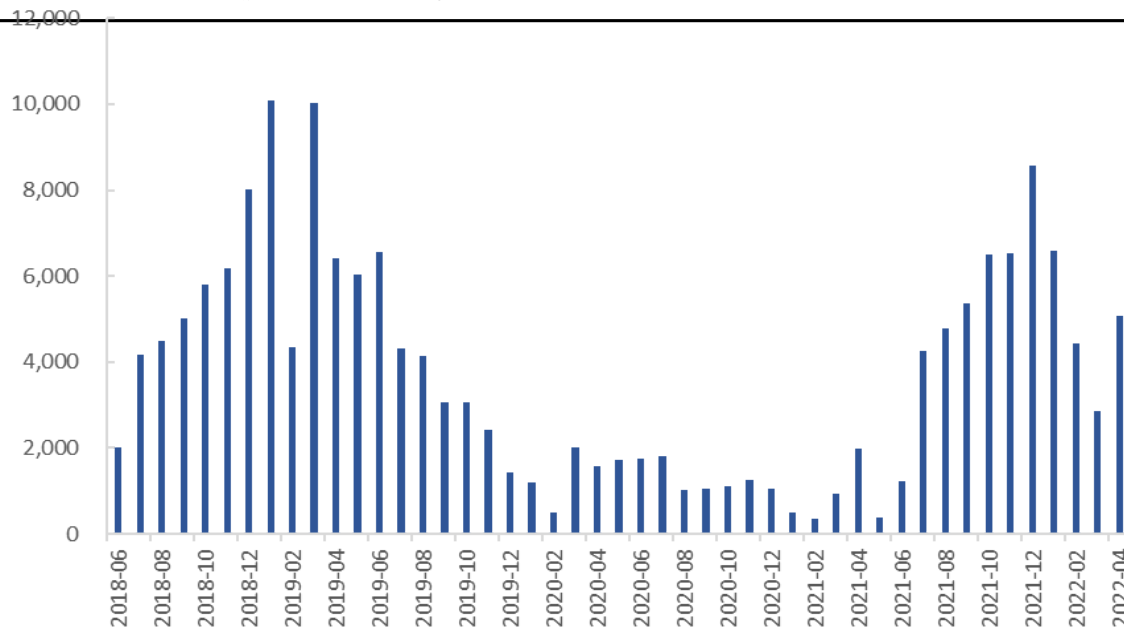
图：电池提升效率



元EV360历史销量

元EV360是比亚迪历史上首辆单月销量破万的车型。比亚迪元EV360作为比亚迪e平台首款纯电车型，凭借其优秀的整车设计、丰富的配置以及10万以内的售价，在2018年5月上市后销量迅速爬升，首月便斩获2018台的订单，前三个月累计销量便破万。2019年1月的单月销量更是突破了万级，达到10093台，成为比亚迪历史上首辆单月销量破万的车型。因春节影响导致2月销量有所下滑，但3月再次重回10021台。截至2022年4月，比亚迪元EV车型累计销量已经突破17.4万台。

图：比亚迪元EV历史销量（台）



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本次所拆车辆为2018款比亚迪元EV360，由比亚迪汽车工业有限公司制造，制造年月为2018年9月。型号为智联炫酷型白色款，最大允许总质量为1870kg。原为满足日常通勤需求所购买，里程数7.8万公里。

图：本款比亚迪元EV360外观



图：车辆信息铭牌



外观：整体简约大方，外观采用了Dragon Face家族式前脸，拼接式外观设计，双色车身搭配悬浮式车顶，再搭配双色车亮面铝合金轮毂，配备外挂式备胎。内饰手感柔软，中控台设计简洁，方向盘中间车标与启动键都镶有蓝色饰条。新车采用双层双模全景天窗，采光面积大，电动一键开启/关闭，带防夹功能。

操控：因为本身车也不是很大，整体上操控难度不大，操作也很轻便、灵活。加速很快，声音很小，0-100km/h加速为8.9秒，2秒上60码，有两个ECO与SPORT模式可以切换。整体感觉动力还是比较充足的，爬坡之类的也没有感到缓的情况。动力开关、驾驶模式、空调、电子手刹等常用功能都集合在一起，操作非常便利，不过缺少自动驻车功能。前后排同设置了两组USB接口，方便排乘客使用，并且都带有背光设计，晚上使用也非常方便。中控大屏幕就像一只安卓手机，ac系统也很好操作，自带app音效堪比beats。

安全：元EV360配有8安全气囊SRS防护系统、内置循环记录行车记录仪、EPB电子驻车系统、TPMS胎压监测系统、BOS刹车优先系统等。系统自带的pm2.5空气净化系统非常好用，比亚迪云服务app在手机上面就可以查看续航里程，定位车辆，也可以远程开关空调，检查车门是否关好、胎压等等问题，对客户很方便。

性价比：10万元内车高性价比车型，节能环保。平时充电费用60-70元就可以开300公里，加上国家地方各种补贴，免购置税，终生保修车辆电池，市区内充电也超方便。前排座椅感觉不大，后排能明显感受到空间小，座椅偏硬，坐仨人会有点挤；后备箱可以放下两个20寸行李箱。

续航情况：满荷电量42度，交流慢充充满大概7小时，从25%-80%用时3个半小时。直流快充充电功率大概在40kW左右，0.5h能够充满80%的电量。夏天全程空调，普通模式，大概能跑290KM，基本符合官方续航。夏天这辆车比较省电，但是到了冬天就特别耗电，冬天不开空调的话车窗有雾气，影响视线，但是一旦开空调，电量就会唰唰唰往下掉，使用巡航等功能的时候对续航的影响还比较明显。

代表的意义：脱胎于e平台的元EV360，是在同级别中真正意义上同时做到售价低于10万元和为消费者提供高品质用车体验的车型。它把比亚迪纯电动车型的购置门槛降到了8万以内，同时也是比亚迪纯电家族首款A0级产品，极大丰富了现有产品线。元EV360是行业第一款诞生于高度集成化纯电动汽车平台—e平台的量产车型。这是行业第一个实现电驱动、充配电、多个功能控制模块高度集成化、智能化的纯电动汽车平台，具有里程碑意义。

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比亚迪元EV360于2018年5月上市，于2019年3月停产。共有4款车型，分别为智联创酷型，智联尚酷型，智联悦酷型，智联炫酷型。动力性能方面，元EV360使用了比亚迪自主研发的永磁同步电机。其中，元EV360智联创酷型最大功率为160kW，最大扭矩为310N·m，百公里耗电量为13.9kWh/100km，远超同级主流车型。其余3款，最大功率为70kW，最大扭矩为180N·m，百公里耗电量为13.6kWh/100km。元EV360使用三元锂电池，NEDC纯电续航里程为305km。另外，元EV360具有极速充电功能，30分钟可完成80%充电，1.1小时可充满。

车型	智联创酷	智联尚酷	智联悦酷	智联炫酷
类别	小型SUV			
厂商指导价	9.99万	7.99万	8.59万	9.39万
补贴后售价	9.99万	7.99万	8.59万	9.39万
能源类型	纯电动			
长*宽*高	4360*1785*1690 mm			
车身结构	5门5座SUV			
电动机	218Ps	95Ps		
电机类型	永磁/同步			
电动机总功率	160kW	70kW		
电动机总扭矩	310N·m	180N·m		
前电动机最大功率	160kW	70kW		

车型	智联创酷	智联尚酷	智联悦酷	智联炫酷
前电动机最大扭矩	310N·m	180N·m		
驱动电机数	单电机			
电机布局	前置			
电池类型	三元锂电池			
NEDC纯电续航里程	305km			
电池能量	43.2kWh	42kWh		
百公里耗电量	13.9kWh	13.6kWh		
电池组质保	八年或15万公里			
快充时间	0.5h			
慢充时间	7h			
快充电量	80%	80%	80%	80%

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自顾客购车之日起6个月或行驶里程12000公里以内（总里程），可到比亚迪服务店进行首次免费保养，免费保养项目为：保养检查。首次免费保养后，一般使用条件下，按照6个月或12000公里为周期进行定期保养（时间、公里数以先到达者为准），在严酷条件下使用车辆时，可适当缩短车辆保养周期。

保养内容如表所示，未提及的其他零部件在必要时进行检查、修正、更换、改变或润滑，在恶劣工况时则需增加保养项目。

表：比亚迪元2018款EV360保养项目及内容

保养项目	保养内容
驱动电机冷却液	每4年或100000公里更换长效有机酸冷却液
制动液	每行驶2年或40000公里更换一次，每72000公里或6个月进行容量测试及校正
变速器内的齿轮油	首次24个月或40000公里，后续24个月或48000公里检查和更换
空调冷却液	每4年或100000公里更换长效有机酸型冷却液
近光初始下倾角度	每隔10000公里校准一次
安全气囊模块及ECU、传感器	10年更换一次
前舱盖锁紧及其紧固件	每年检查一次

以北京为例，按照国地补1:0.5地区扣除国家补贴、地方补贴等，新车补贴后的售价为7.99-9.99万元。四款车型中，以智联创酷型为例，2018年8月北京地区补贴后售价为9.99万元。商业保险费用包含基础的交强险、车船税、第三者责任险、车辆损失险、不计免赔险。由于新能源车免交车船税，核算下来，车辆保险费用在3000元左右。上牌费用主要包括新车上线检测缴纳的费用、拓号照相以及新车牌照的费用，各地稍有差异，整体费用在500元左右。因此以智联创酷为例，购置总成本为10.34万元。

表：比亚迪元2018款EV360售价及相关费用

补贴后车辆售价（元）	车船税（元）	其他商业保险（元）	上牌费（元）
99900	0	3000	500
			合计：103400（元）

结构件部分主要包括：车身结构、四门两盖、保险杠、前后防撞梁。

车身结构：

比亚迪元2018款EV360智联创酷型整车身长4360mm，宽1785mm，高度1690mm，轴距2535mm，前轮距1525mm，后轮距1535mm。

车身为钢制车身，比亚迪元系列中，元PLUS的车架85%使用高强度钢，目前15万级车一般为60-70%。其中55%为超高强度钢，抗拉强度1500Mpa的热成型钢占比11%。

图：白车身



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结构件-四门两盖

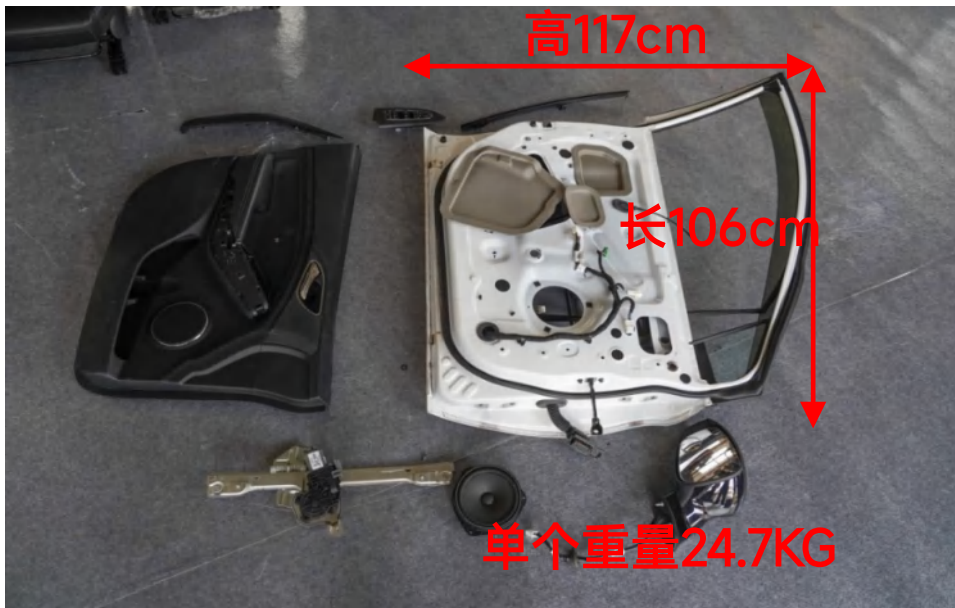
结构件部分主要包括：车身结构、四门两盖、保险杠、前后防撞梁。

四门两盖：

前车门：最大长高分别为106/117cm，单个重量24.7kg；后车门：最大长高分别为104/117cm，单个重量23.6kg；

前舱盖：最大长宽分别为150/90cm，单个重量14.4kg；后舱盖：最大长高分别为105/135cm，单个重量35.2kg。

图：前车门



图：后车门



结构件-四门两盖

四门两盖:

前车门: 最大长高分别为106/117cm, 单个重量24.7kg; 后车门: 最大长高分别为104/117cm, 单个重量23.6kg;

前舱盖: 最大长宽分别为150/90cm, 单个重量14.4kg; 后舱盖: 最大长高分别为105/135cm, 单个重量35.2kg。

图: 前舱盖



图: 后舱盖



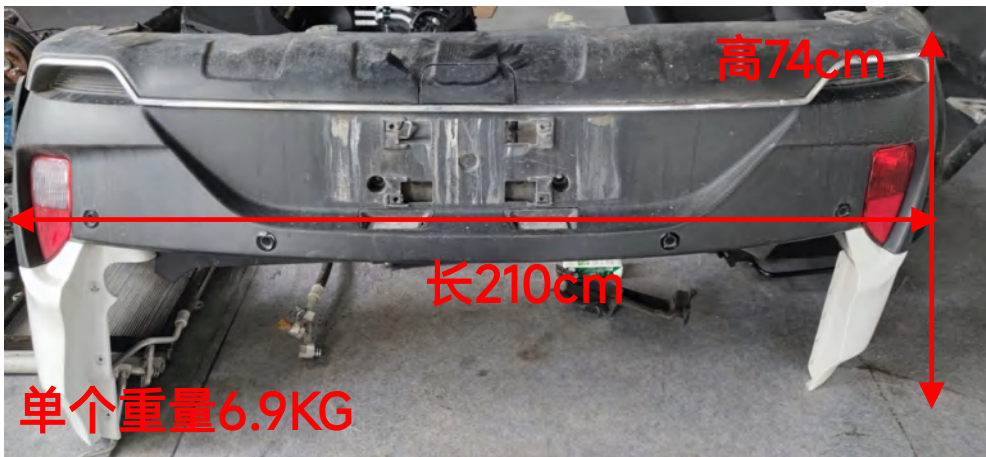
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结构件部分主要包括：车身结构、四门两盖、保险杠、前后防撞梁。

保险杠：

前保险杠：长高分别为184*60cm，单个重量10.2kg；后保险杠：长高分别为210*74cm，单个重量6.9kg。

图：后保险杠



图：前保险杠

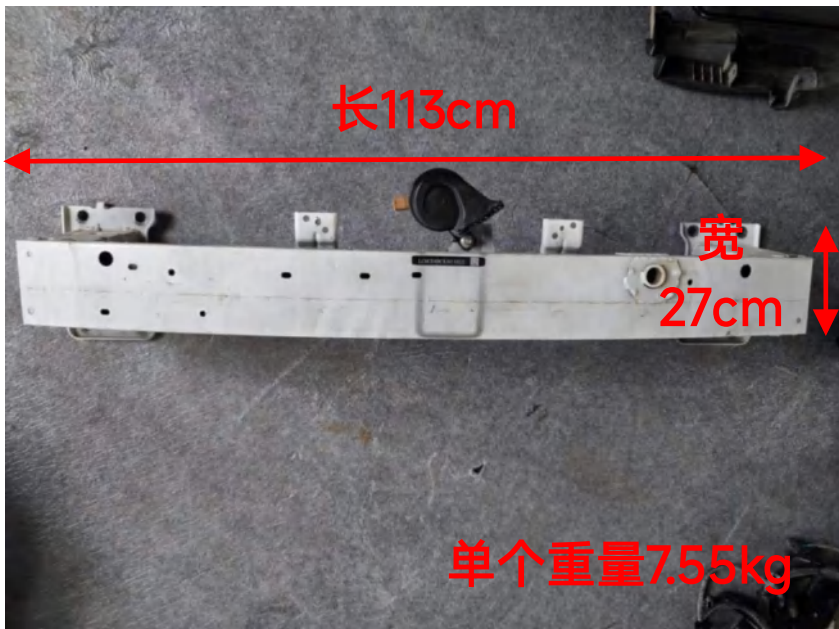


结构件部分主要包括：车身结构、四门两盖、保险杠、前后防撞梁。

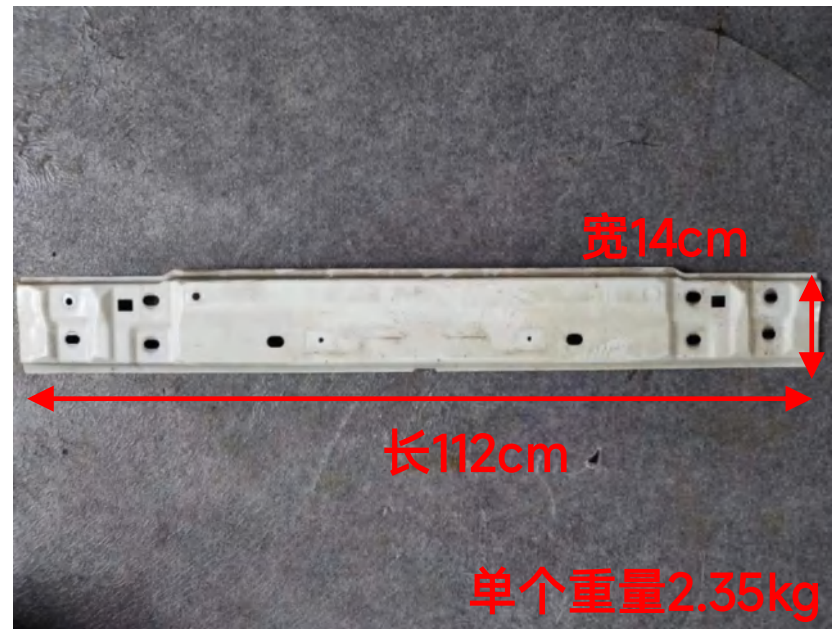
防撞梁：

前防撞梁：最大长宽厚分别为113*27*21cm，单个重量7.55kg；后防撞梁：最大长宽厚分别为112*14*13.5cm，单个重量2.35kg。

图：前防撞梁



图：后防撞梁



底盘结构件-前副车架

比亚迪元的底盘结构中，主要包括前、后副车架，减震器等。

副车架可以看成是前后车桥的骨架,是前后车桥的组成部分。副车架并非完整的车架，只是支承前后车桥、悬挂的支架，使车桥、悬挂通过它再与“正车架”相连，习惯上称为“副架”。副架的作用是阻隔振动和噪声，减少其直接进入车厢。

经我们测量，元的前副车架长度150cm，纵向长度52cm，总体重量44.10KG。根据零部件经销商报价，单个价值量约为1050元。

图：前副车架



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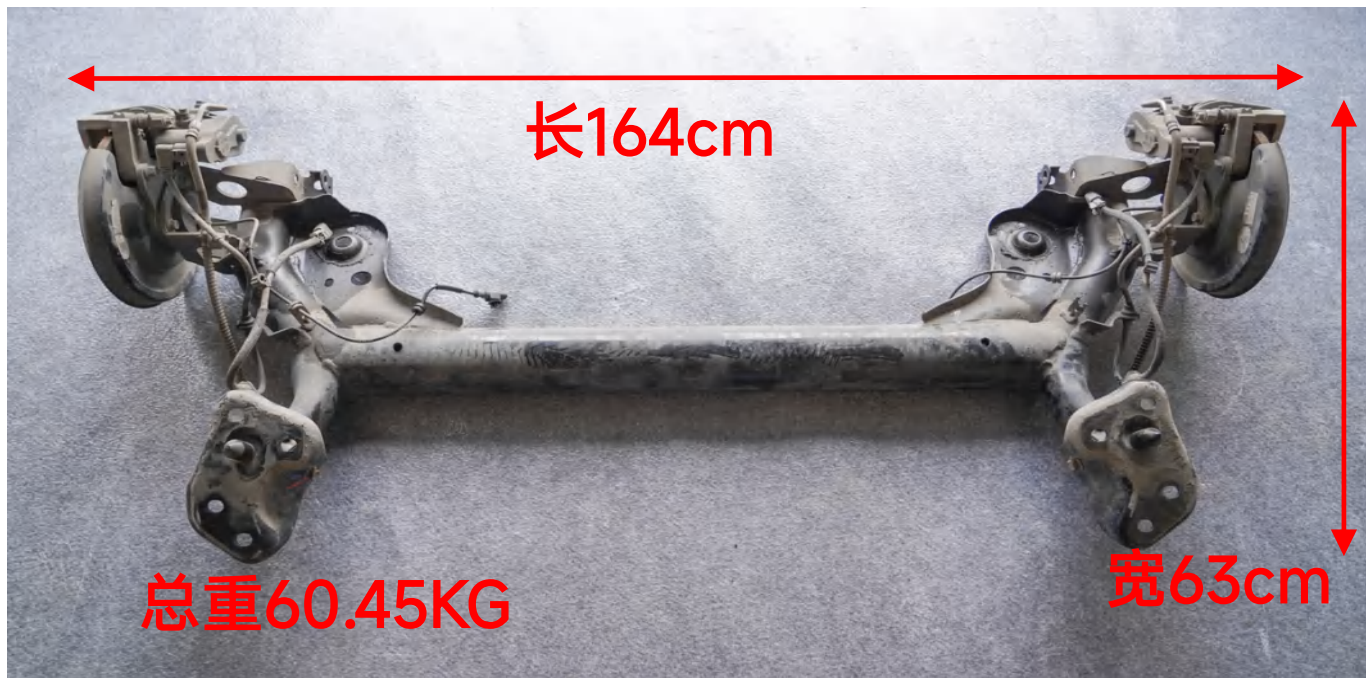
比亚迪元的底盘结构中，主要包括前、后副车架，减震器等。

副车架可以看成是前后车桥的骨架，是前后车桥的组成部分。副车架并非完整的车架，只是支承前后车桥、悬挂的支架，使车桥、悬挂通过它再与“正车架”相连，习惯上称为“副架”。副架的作用是阻隔振动和噪声，减少其直接进入车厢。

元的后副车架长164cm，最宽处63cm，总重60.45KG。根据零部件经销商报价，单个价值量约为1150元。

元的前、后副车架作为大型的底盘结构，一前一后拖住中间的电池。

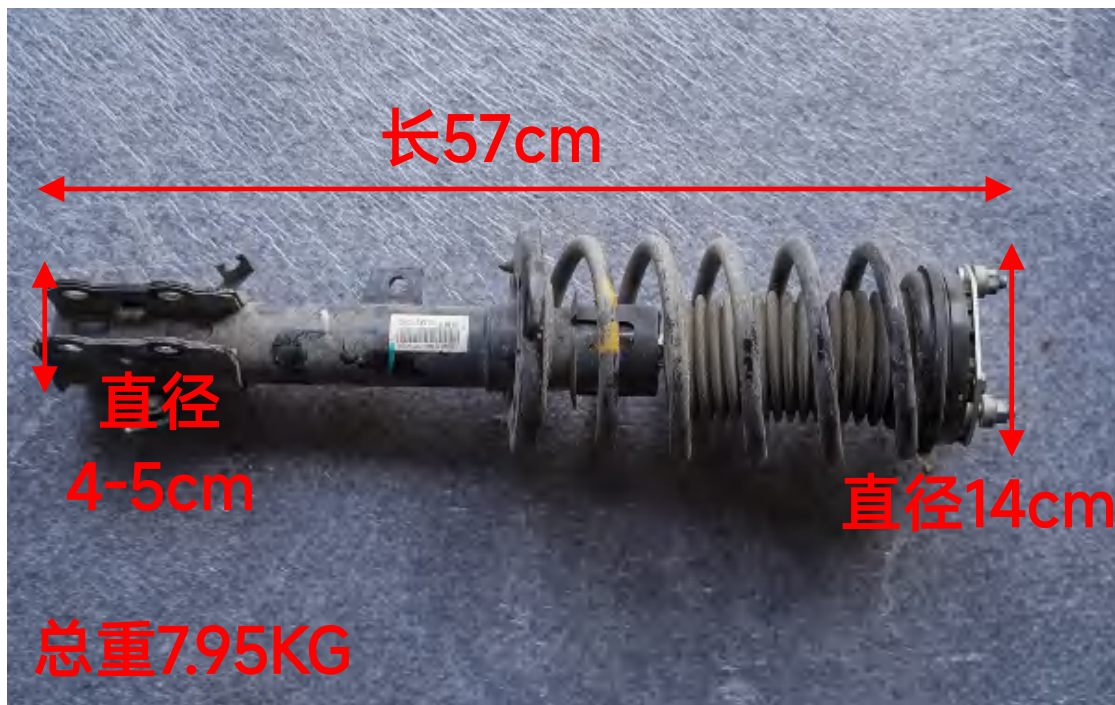
图：后副车架



比亚迪元共配有前后4个减震器，减震器有缓冲震动的作用，能使车辆平稳行驶。

比亚迪元的前减震器共两个，单个长57cm，最大直径处14cm，短边直径4-5cm，单个重量7.95KG。根据零部件经销商报价，前减震器单个价值量约为275元。

图：前减震器



比亚迪元共配有前后4个减震器，减震器有缓冲震动的作用，能使车辆平稳行驶。

后减震器也同为两个，单个长度77cm，最宽处直径12cm左右，单个重量2.7KG。弹簧长度38cm，直径12cm，单个重量2.5KG。根据零部件经销商报价，后减震器单个价值量约为225元。

图：后减震器



图：后减震弹簧



比亚迪元的前座椅长宽高分别为70*44*106cm，单个重量在20.4KG。根据零部件经销商报价，左前座椅单个3200元，右前座椅单个1850元，右后座椅单个1100元，左后座椅1580元。

图：前座椅正面图



图：前座椅侧面图



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比亚迪前大灯共两个，单个长宽高分别为70*30*20cm，单个总重4.25KG。根据零部件经销商报价，前大灯单个价值量约为1200元。

图：前大灯正面图



图：前大灯侧面图



比亚迪尾灯共2个，单个长宽高分别为47*20*12cm，单个总重1.2KG。根据零部件经销商报价，尾灯单个价值量约为450元。

图：尾灯正面图



图：尾灯侧面图



比亚迪雾灯共2个，单个长宽高分别为30*20*12cm，单个总重0.35KG。根据零部件经销商报价，雾灯单个价值量约为100元。

图：雾灯正面图



图：雾灯侧面图



高压线束主要是对新能源车辆提供高压强电供电作用，在新能源汽车中属于高安全件，具有大电压/大电流、大线径、导线数量多等特点。

新能源车电池电压可达600V及以上，对应耐电流等级达300A；传统燃油车电池电压一般为12V，对应导线耐压等级小于60V。

纯电动汽车高压线束一般分为动力电池高压线束、电机控制器高压线束、充电高压线束、空调系统线束等。

图：充放电电缆总成



充放电电缆总成

重量：约2.1kg

长度：约145cm

供应商：比亚迪汽车工业有限公司



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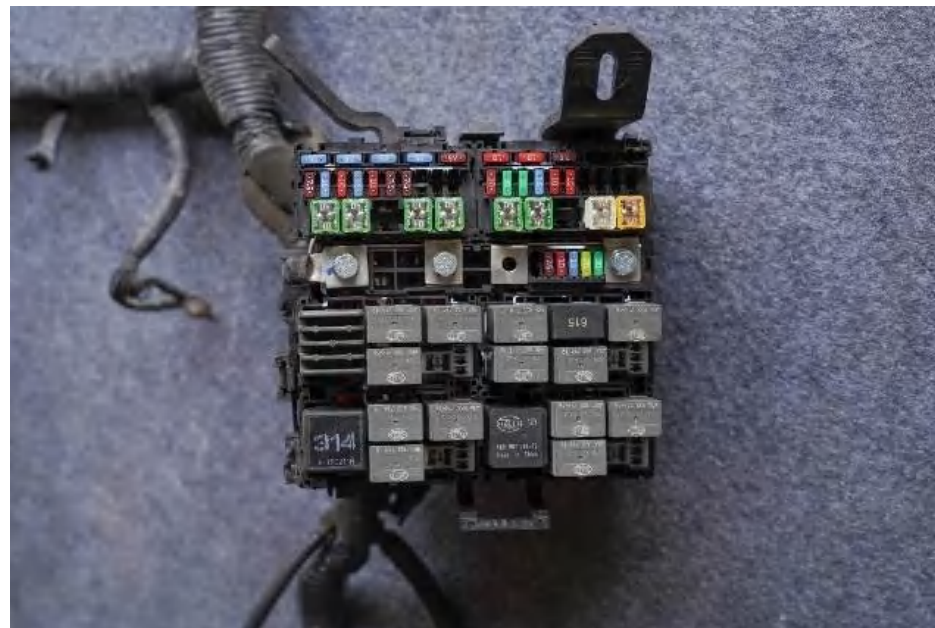
低压线束是汽车电路的网络主体，是汽车的“中枢神经”，低压线束分布遍布全车。

低压线束总成分为整车线束和小线束，其中小线束包括仪表盘线束、四门线束、顶棚线束、前舱线束、电机控制器通讯线束等。

图：前舱线束



根据我们实地测量，前舱线束重量约5.5kg。



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线束编成的形式基本一致，由电线、连接器和包裹胶带组成。

汽车电线大多为铜质多蕊软线，几条乃至几十条软铜线包裹在塑料绝缘管（聚氯乙烯）内，柔软且不易折断。

图：车身线束



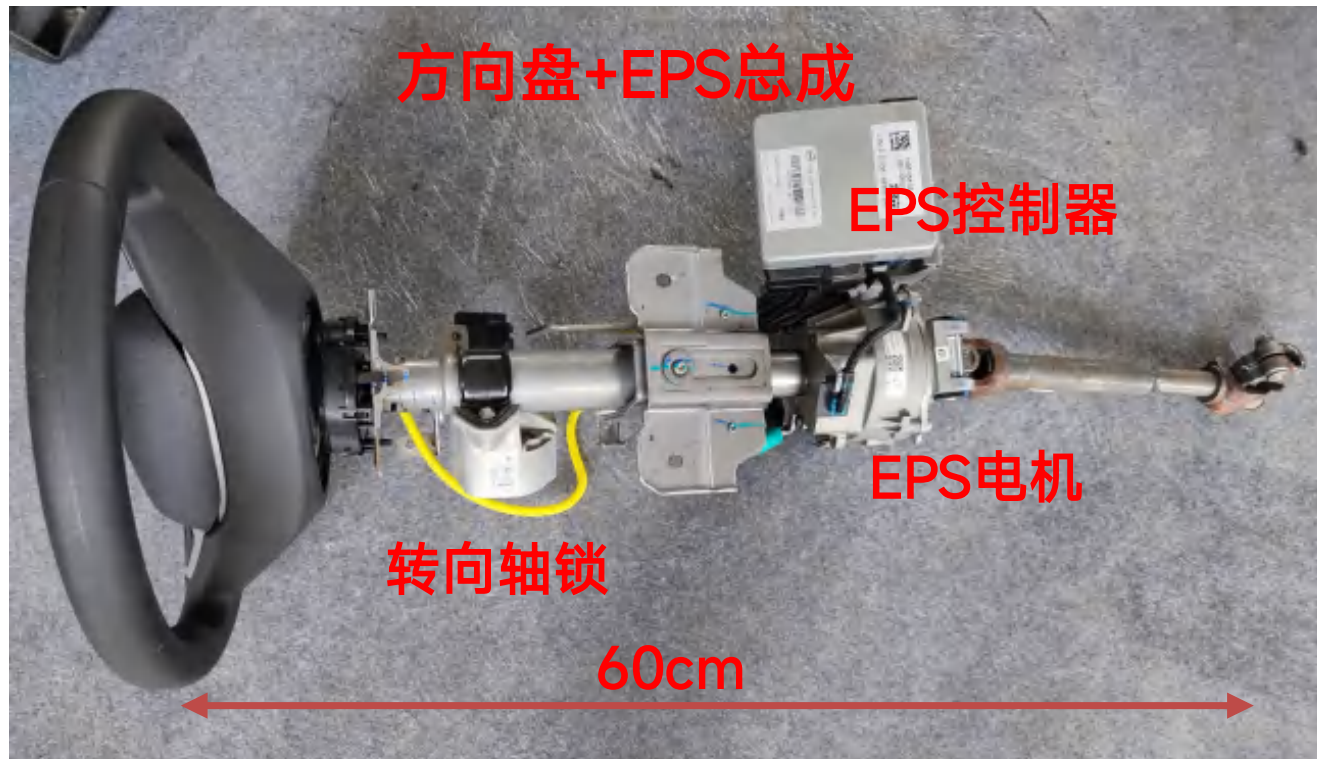
根据我们实地测量，车身线束重量约5.5kg



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方向盘+EPS总成

比亚迪元2018款 EV360 智联创酷型方向盘为塑料材质，直径约40cm，总长度约为60cm，方向盘+EPS总成的重量约为12.5kg。



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方向盘+EPS总成



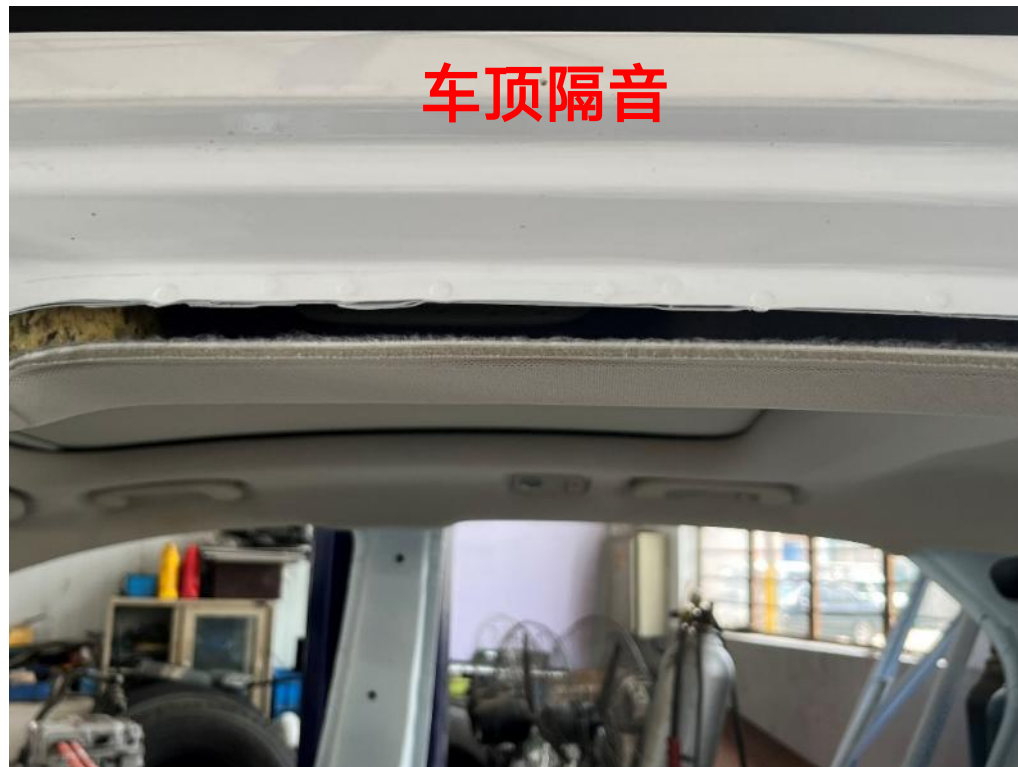
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内饰件是影响座舱乘员NVH体验的核心部件，因此内饰中的顶棚、地毯、前围板、行李箱隔板等均需具备良好的隔音隔热性能，其单车价值量可超1000元。



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隔音材料隐藏于车身各个角落。



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整车主地毯

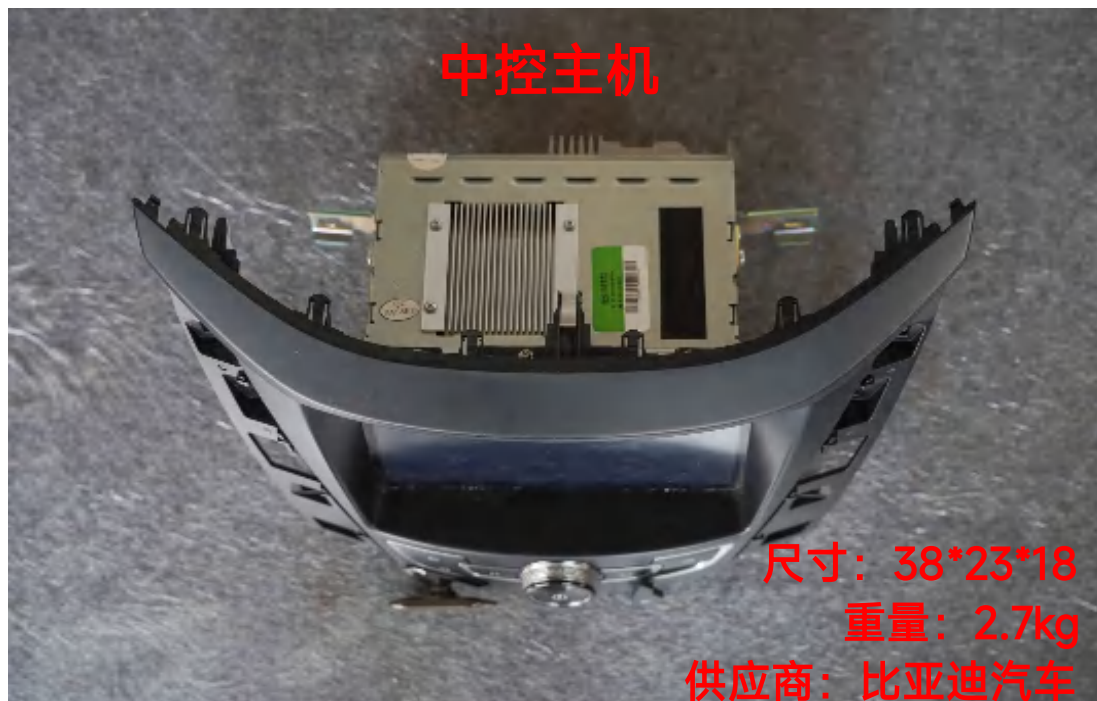
汽车地毯分为主地毯和装饰性地毯两种，左图为主地毯。主地毯一般由塑料和化纤注塑而成，是整车出厂必备的零件之一。常用轿车地毯内饰件一般由面料层、中间骨架层和底料层构成，装饰性地毯和后备箱垫是集吸水、吸尘、去污、隔音、保护五大主要功能为一体的内饰零部件。



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元的多媒体系统包括中控主机和车机屏幕两大部分，其中屏幕为8英寸液晶屏；整套系统由比亚迪自主研发设计。

中控主机

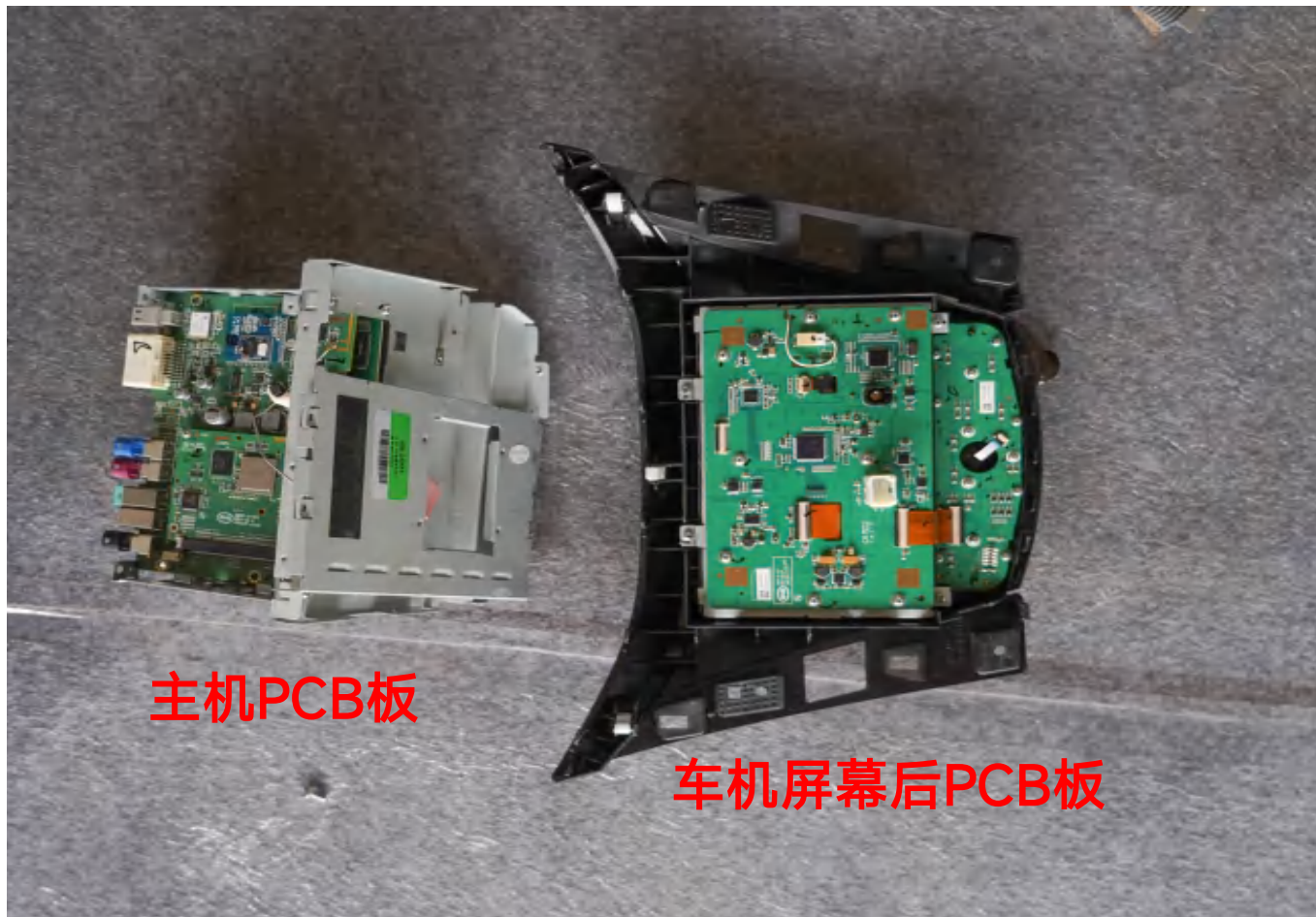


车机屏幕（8英寸）



多媒体系统拆解后，包括两大部分PCB板：

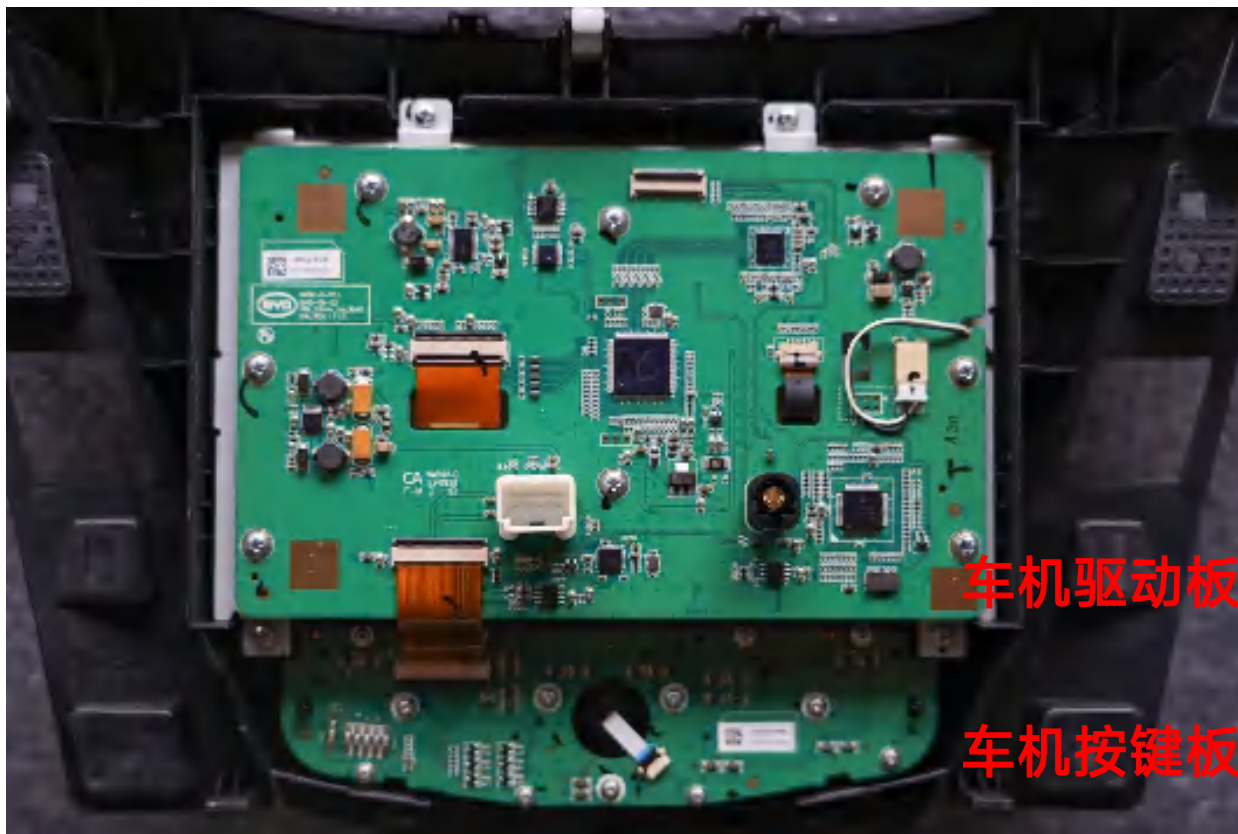
- 1) 8英寸屏幕后PCB板；
- 2) 主机内有两层PCB板。



For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

多媒体系统：屏幕后PCB

8寸屏幕后PCB板包括：车机屏幕的驱动板、以及车机屏幕下按钮对应的按键板两部分。

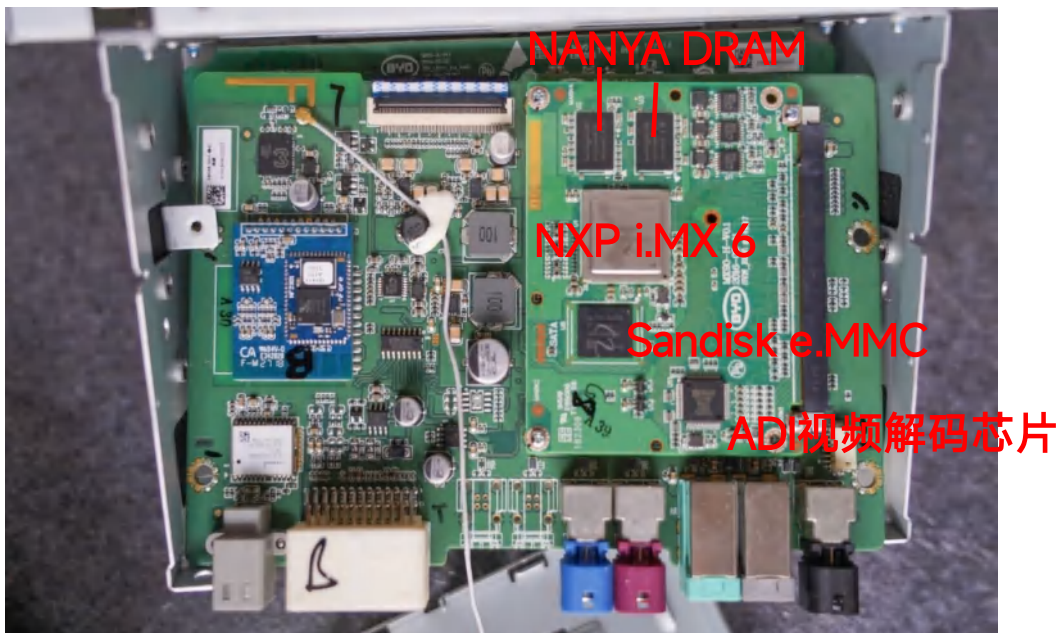


For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

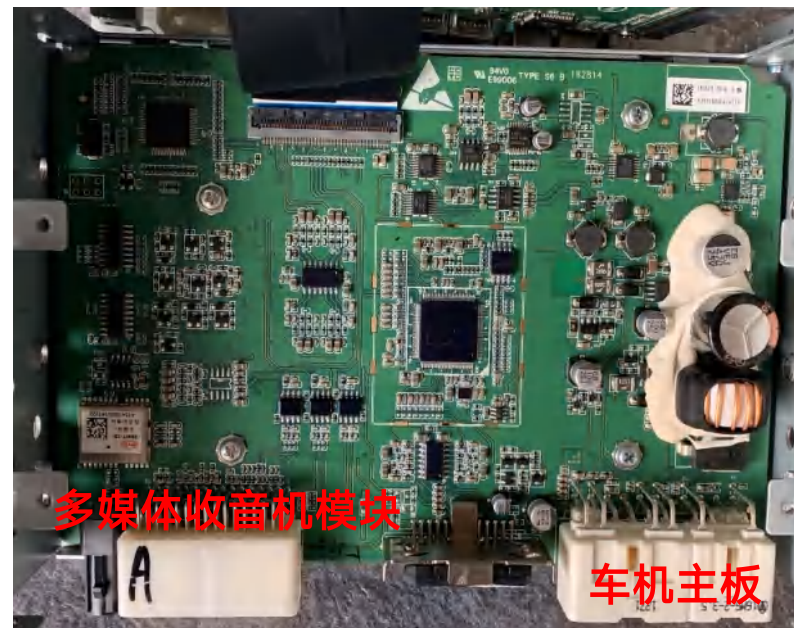
主机内PCB板包括：

- 1) 上层板：核心芯片包括NXP i.MX6、Sandisk e.MMC、NANYA DRAM及ADI视频解码芯片等；
- 2) 下层板：为车机主板，包括多媒体收音机模块等。

图：主机PCB上层板



图：主机PCB下层板



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组合仪表

比亚迪元采用组合仪表，包括双步进电机转速表、以及4.3英寸小屏幕，供应商由比亚迪自主研发设计。

机械仪表+4.3英寸液晶仪表

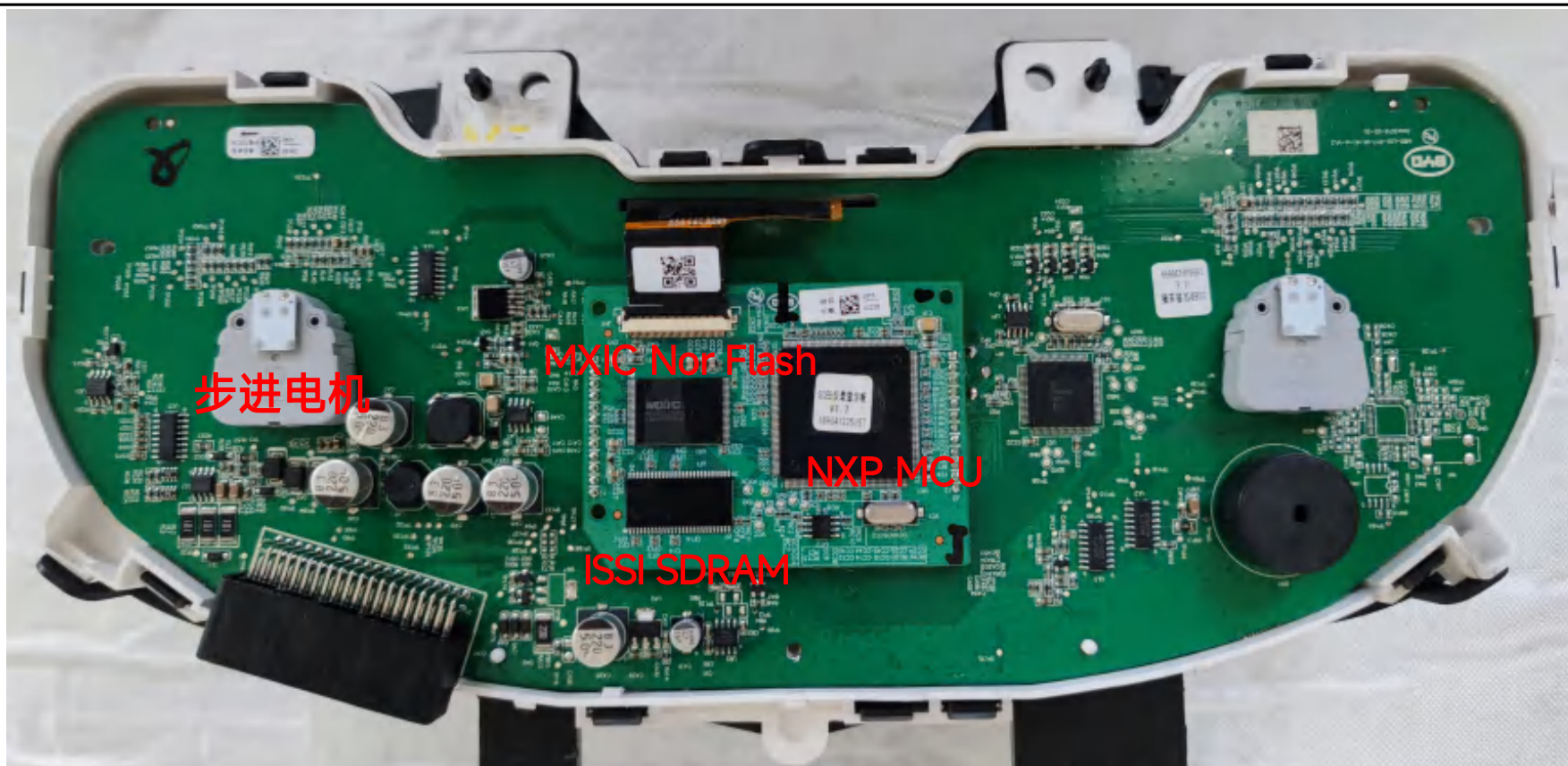


尺寸: 35*13*15
重量: 1.05kg
供应商: 比亚迪汽车



组合仪表：控制器

组合仪表控制器中核心芯片包括：NXP MCU、ISSI SDRAM、MXIC Nor Flash等。



For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

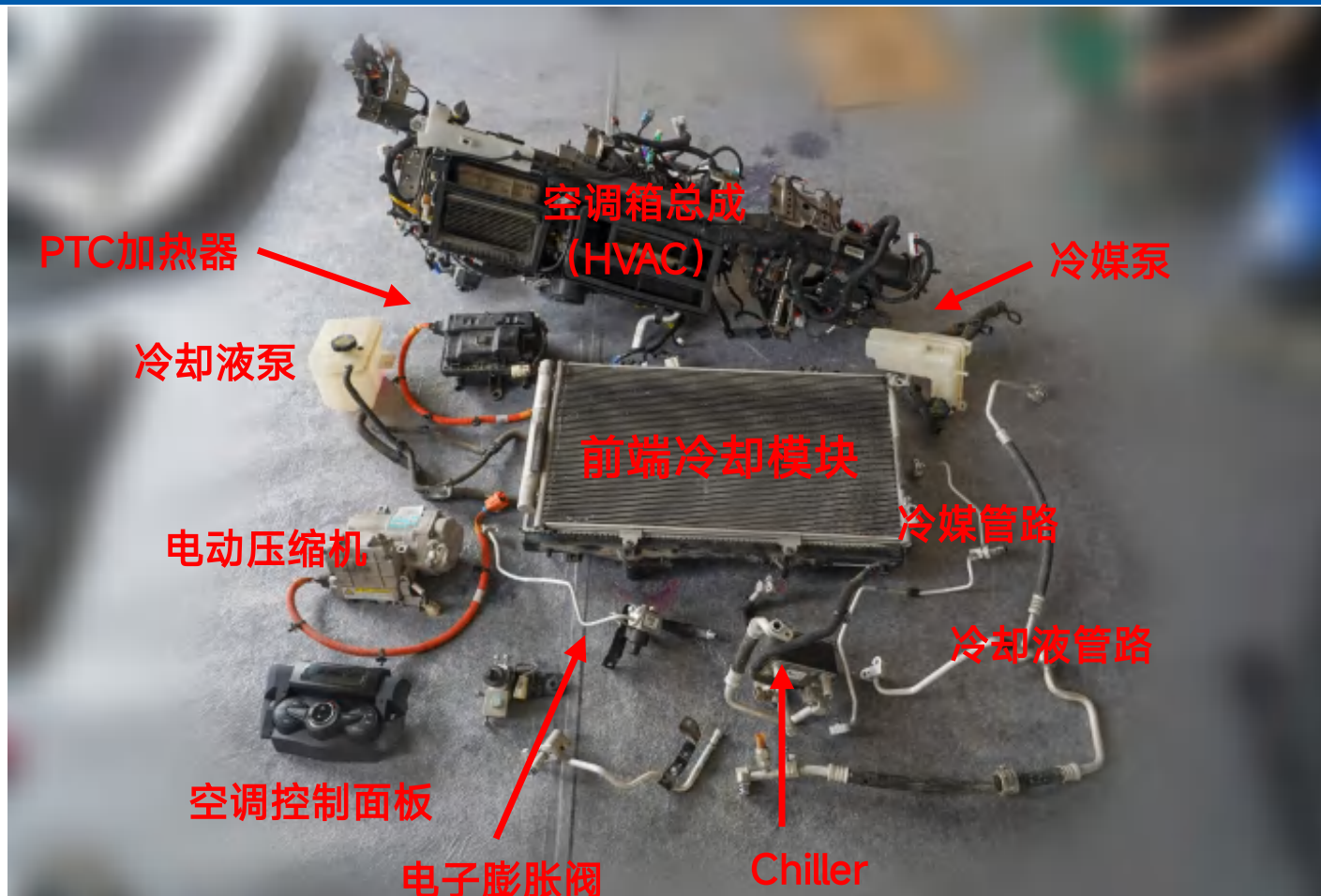
空调控制面板

比亚迪元空调控制面板供应商为比亚迪空调长沙工厂，控制板主要为小屏幕及按键的驱动板。



热管理系统

本车的热管理系统采用传统的空调制冷+PTC加热的方式，热管理系统总体包括了空调制冷系统、PTC加热系统、冷却液/冷媒管路和控制面板等组成。

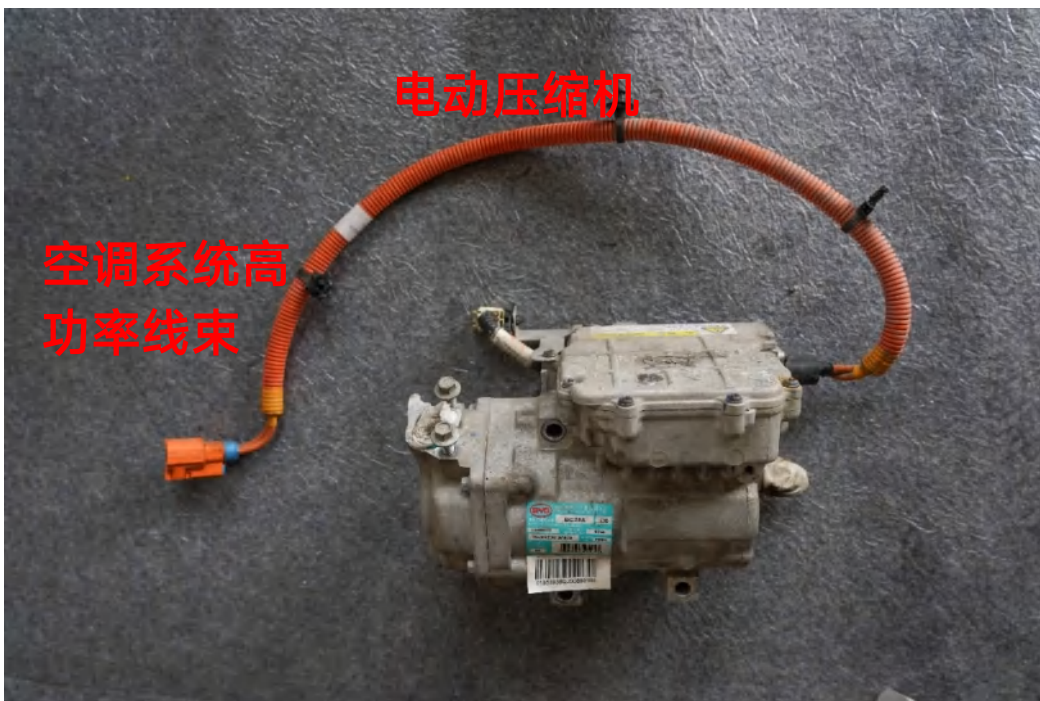


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热管理系统-空调制冷系统

一个典型的空调制冷系统包括电动压缩机、电子膨胀阀和冷凝器/蒸发器等核心部件。

压缩机是空调系统的“心脏”，其作用是将低温低压的气态冷媒从低压侧吸入压缩，使其温度和压力升高，再泵入高压侧成为高温高压的气态冷媒，往复循环，是连接空调回路低压侧和高压侧的关键。



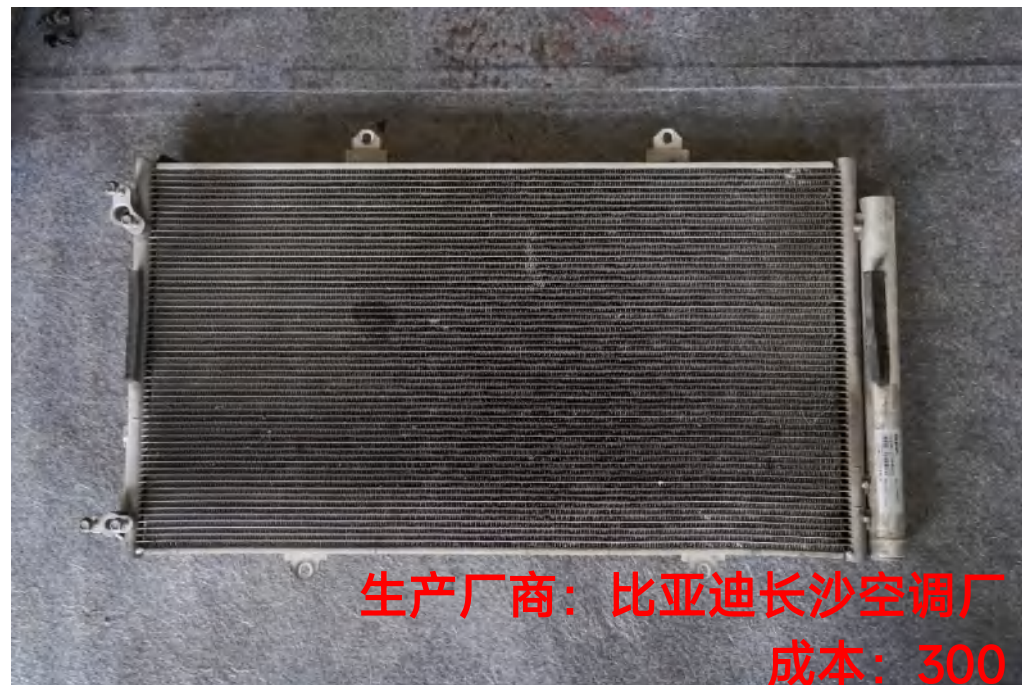
For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

膨胀阀又称节流阀，是空调系统中的关键部件，在空调的基本回路中置于冷凝器和蒸发器之间，作用是将中温高压的液态冷媒节流为低温低压的液态冷媒（湿蒸汽形态），同时控制冷媒的流量不过高或过低。与压缩机相对的，膨胀阀是连接空调回路高压侧和低压侧的关键。

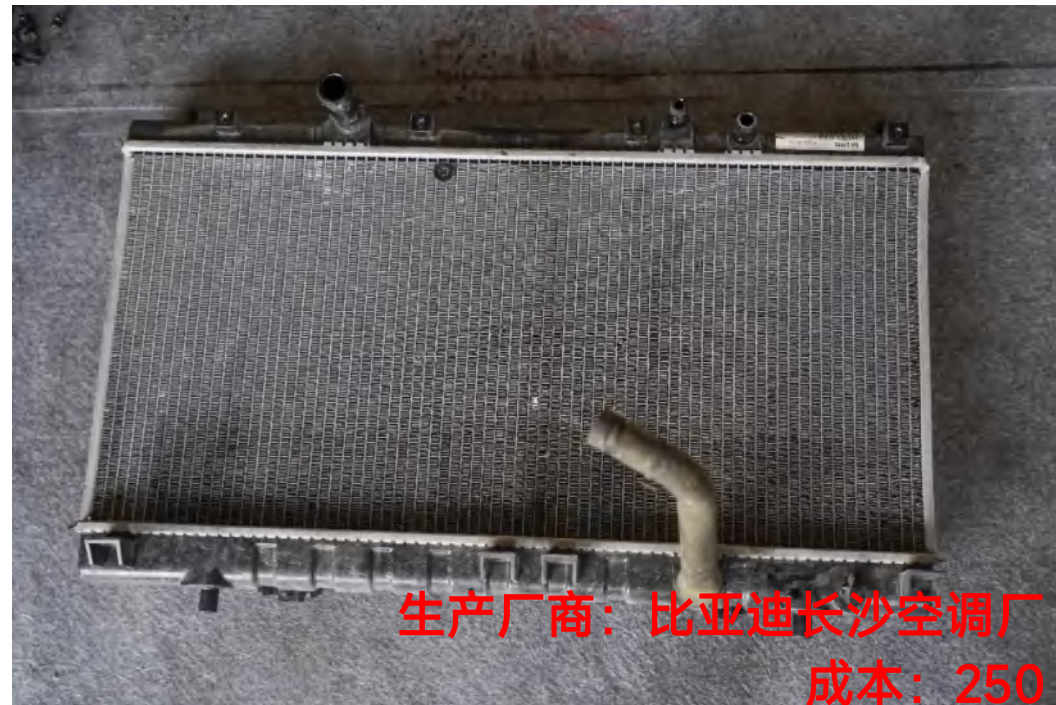


空调散热器总成（前端冷却模块）置于汽车前部，包括了冷媒回路下的冷凝器、冷却液回路下的散热器和电子风扇。

冷凝器是空调回路中与外部进行热交换的部件。



散热器是冷却液回路中与外部进行热交换的部件。



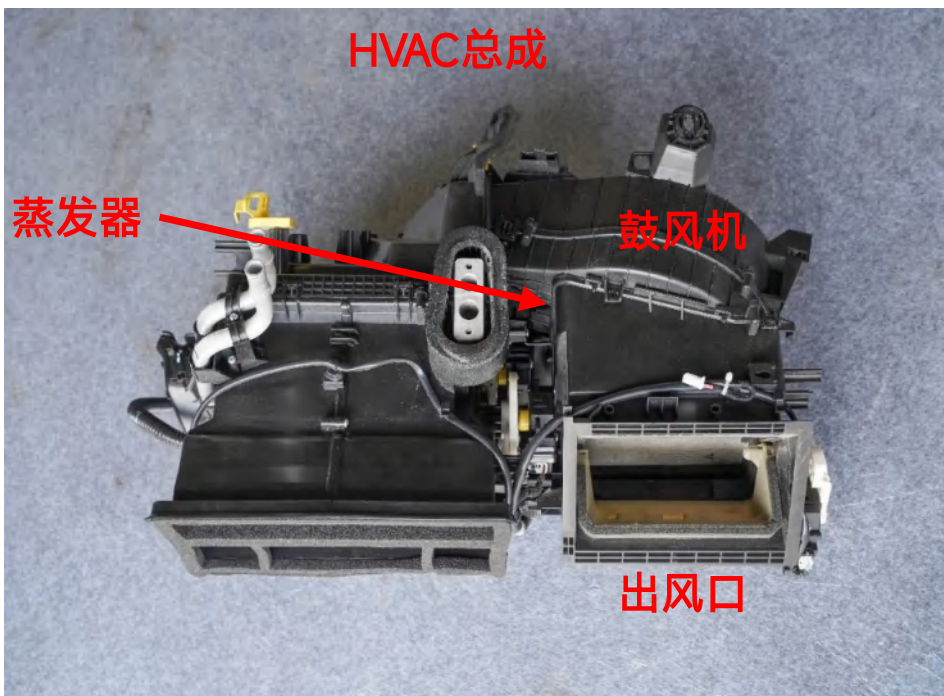
电子风扇的作用是加速散热器模块的空气流通速率，从而提升热交换的效率。

电子
风扇
×2



热管理系统-空调制冷演示

空调箱总成（HVAC）是制冷空调的车内模块，其主要部件包括蒸发器、鼓风机和控制器，配合外部出风口为座舱送风。



For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

电池的热管理系统需要实现对电池包的加热和制冷两个作用，其中与电池的热量交换主要由电池盒内的水冷板实现，而电池包的能量与外界传递的主要中转站就是电池冷却器(Chiller)，其融合了蒸发器和换热器的功能。



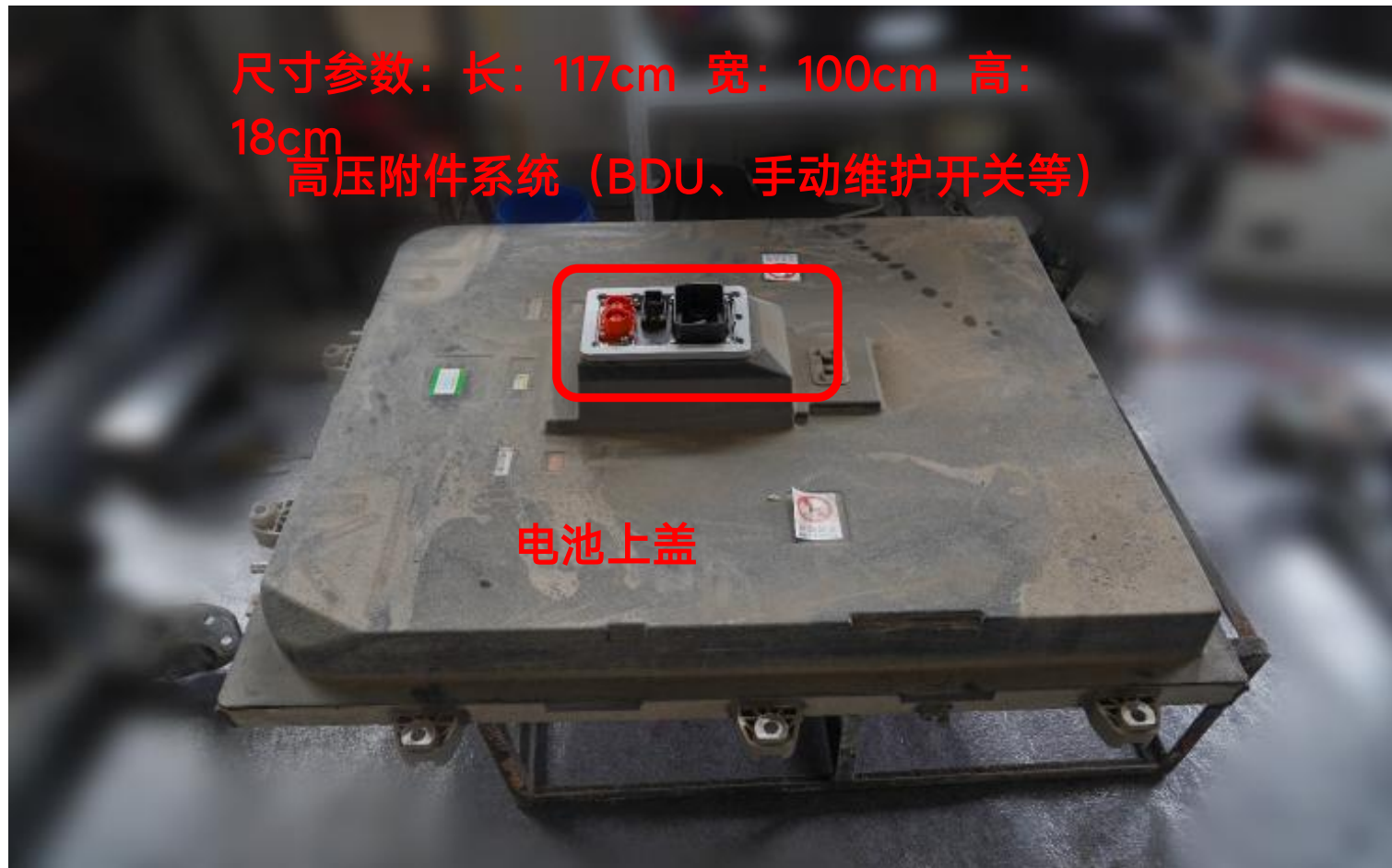
该车型采用PTC制热的方式，其利用PTC热敏电阻元件为发热源，本质是常见的电流热效应。

热量的传递模式是水暖，也即采用冷却液管路配合鼓风机为座舱加热，在电池制热回路中与冷却液制冷模式共用管路。



电池系统-电池包

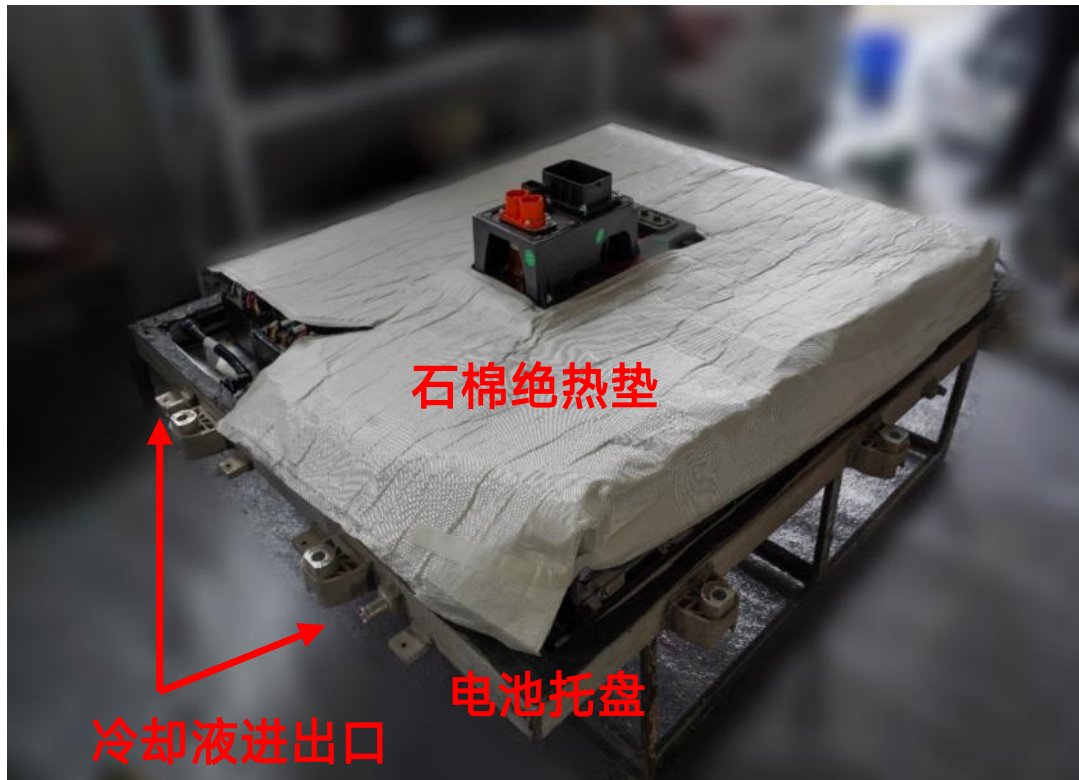
元EV电池采用独立铝制托盘，安装于底盘下，电池采用三元锂离子电池，容量为43.2kWh，电池包能量密度为127Wh/kg，全部为比亚迪自制。



For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

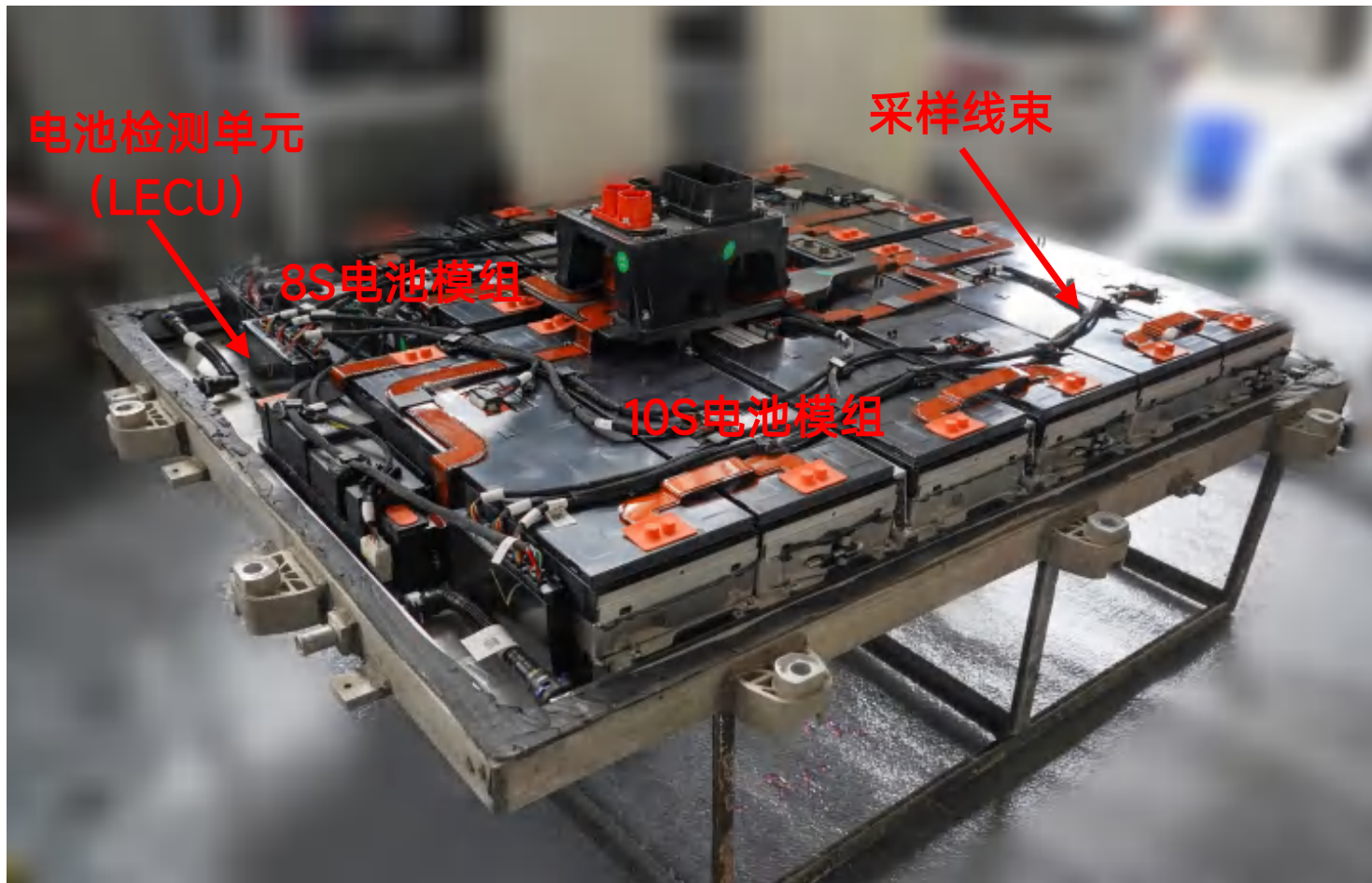
电池系统-电池包内

电池包内部由石棉绝热垫起到阻隔保护作用。



For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

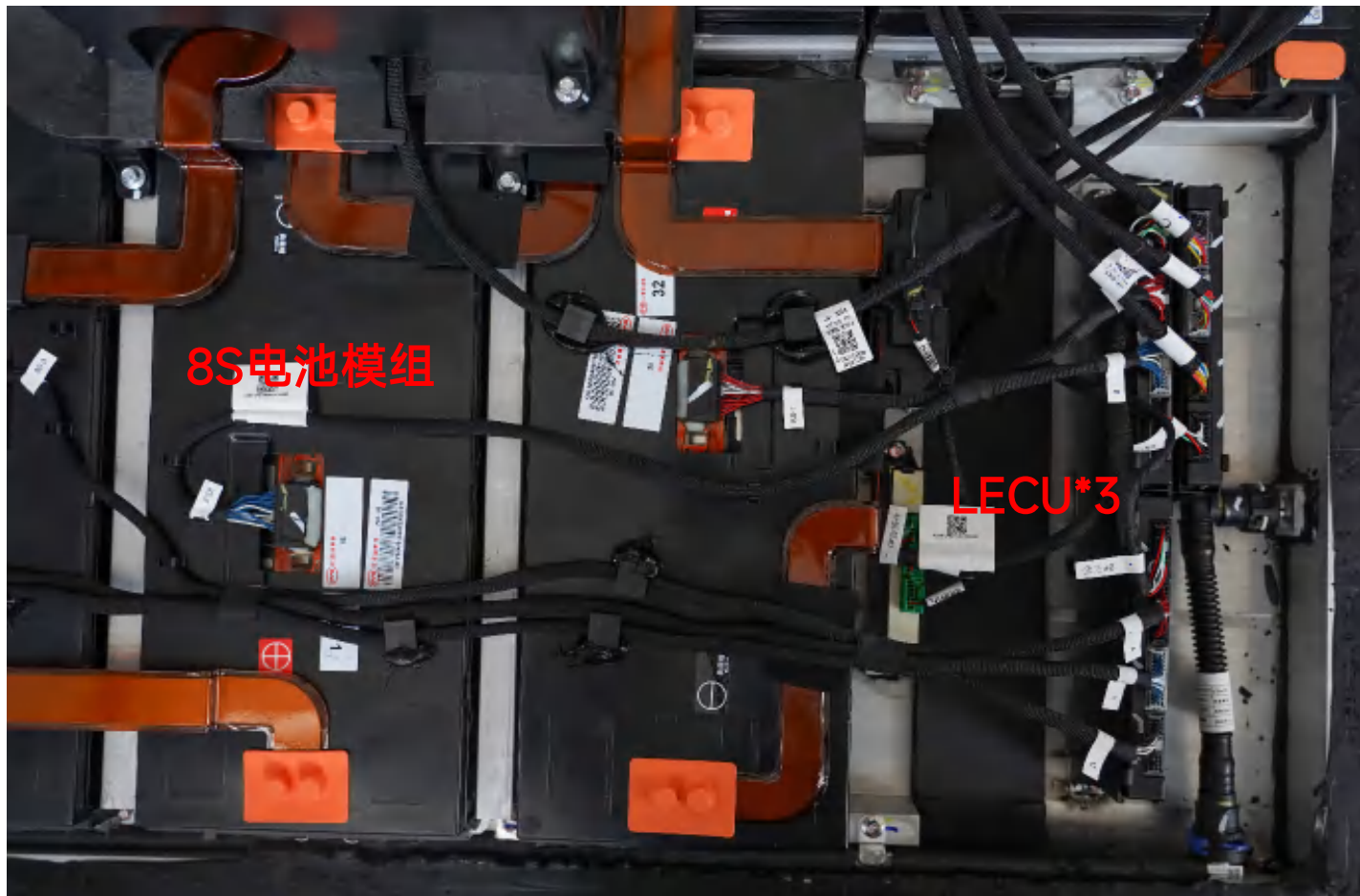
元EV360的电池包总计43.2kWh，由11个串联电池模组，其中6个模组为10节单体串联，5个模组为8节单体串联，即电池包由共计100节单体串联组成。



电池系统-电芯、模组

电池包采用单体电池为120Ah的三元锂离子电池，额定电压3.6V。

单体电芯尺寸参数：
173*122.5*50mm



For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

电池包的BMS采用分布式架构，包括一个中央控制器（CECU，电池包外）和3个局部控制器（LECU，电池包内），其中CECU采用飞思卡尔

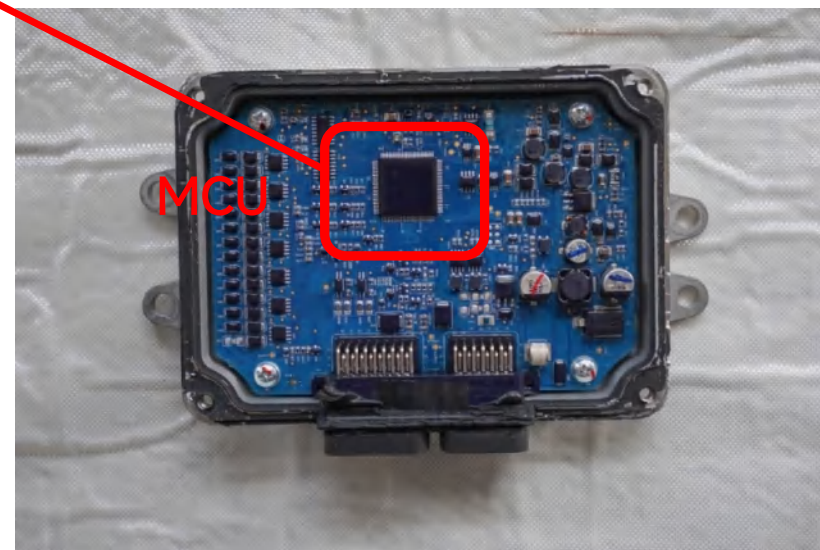
MC9S12XET256MAA（HCS12系列），其主要作用是实施监测电池状态（SOC、温度、SOH等）

BMS (CECU)



飞思卡尔MC9S12

单价：160元



For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

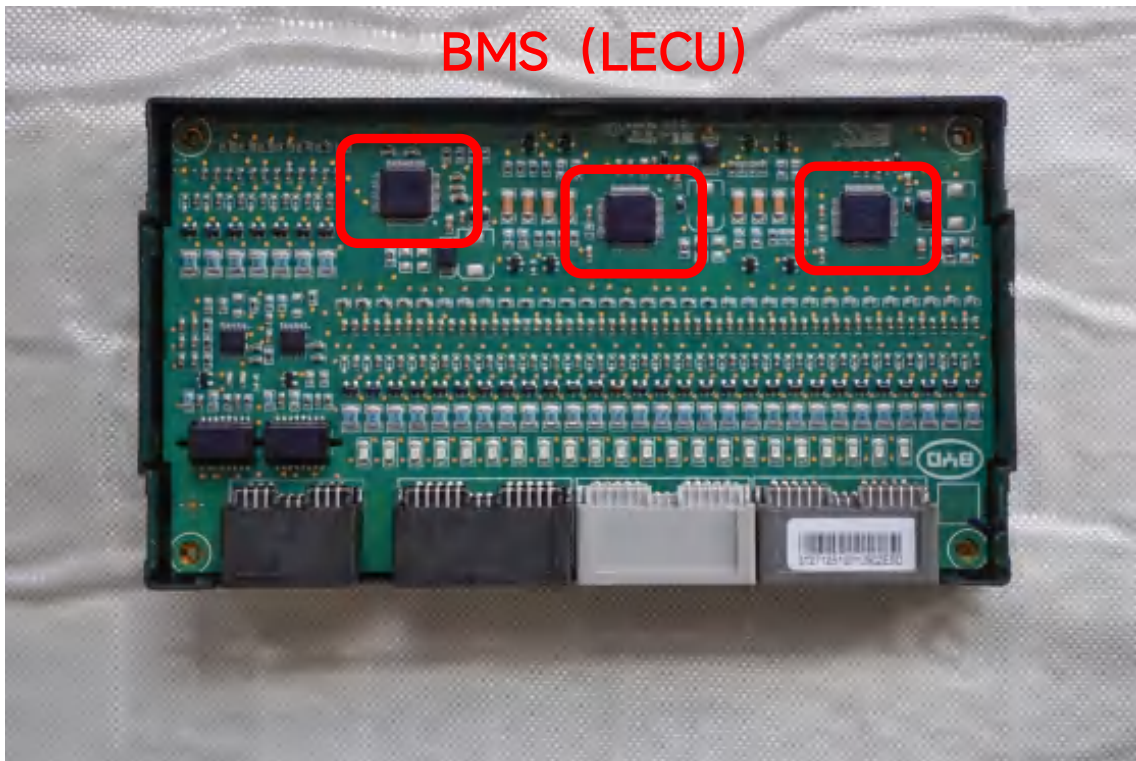
电池系统-BMS CECU

电池包内包括3个LECU，对别对应11个电池模组的采样数据。



For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

LECU的主要作用是采集电池模组内的一次状态信息，主要是各个串联电芯的电压和温度传感器测量的模组内2个温度数据，其采用的数据采集IC芯片是美信的MAX17823B。



元EV采用三合一的电驱总成，即电机、减速器和控制器集成的方案，电驱总成核心部件均为比亚迪自制。

永磁同步电机参数

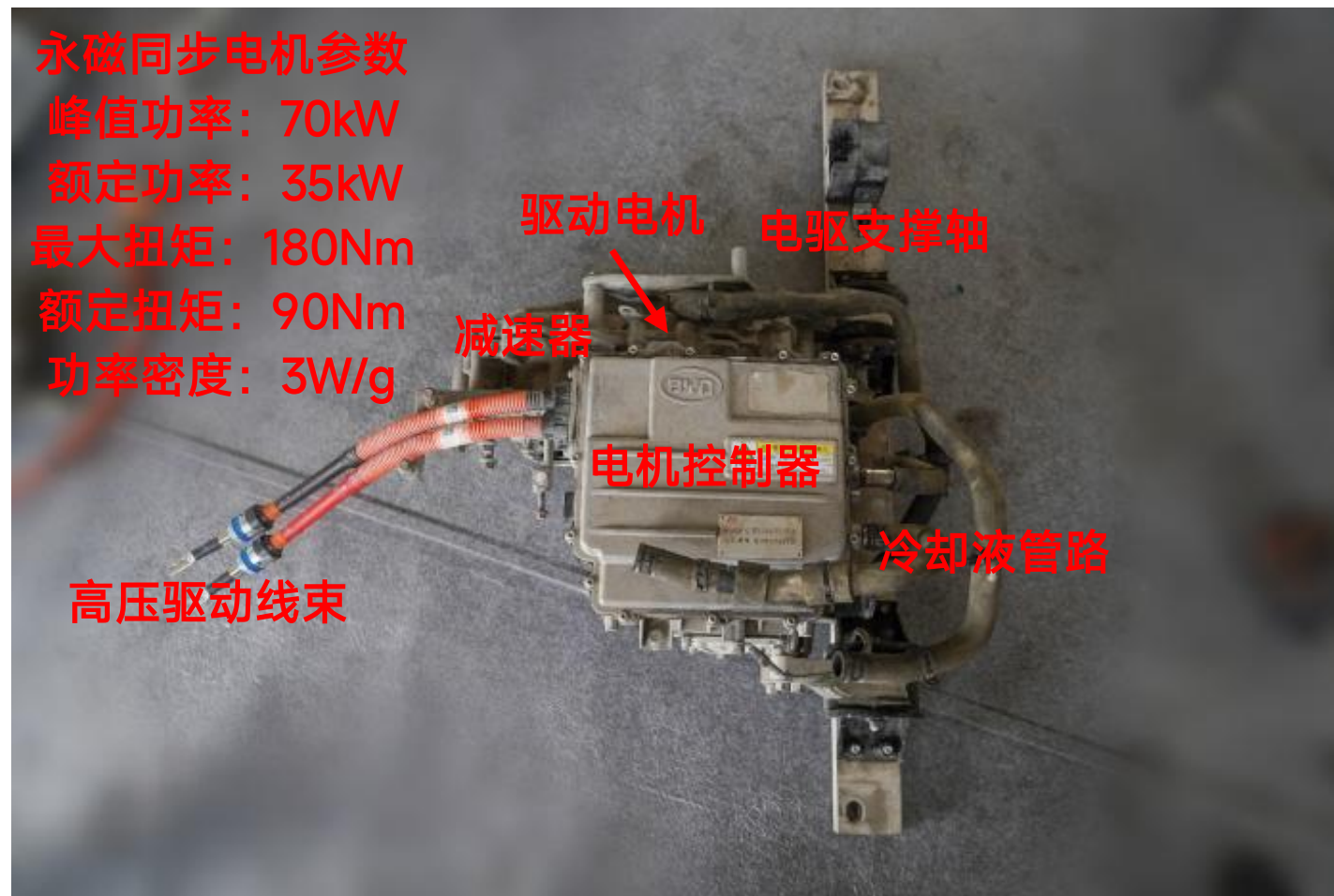
峰值功率：70kW

额定功率：35kW

最大扭矩：180Nm

额定扭矩：90Nm

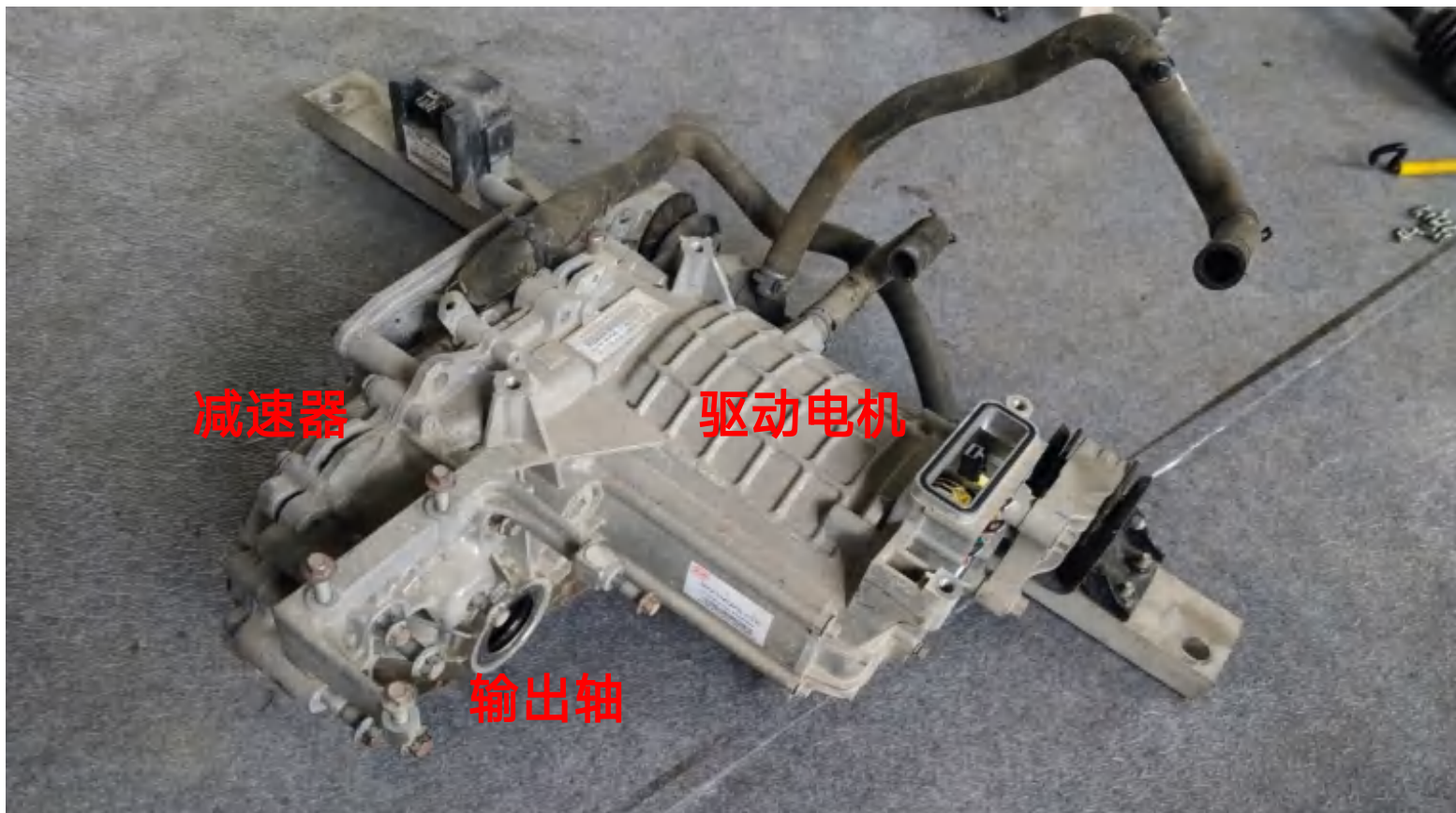
功率密度：3W/g



For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

电驱系统-电机、减速机

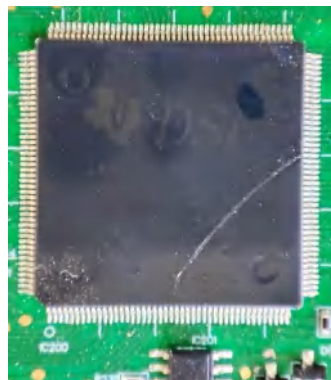
电机采用单电机方案，为永磁同步电机，峰值功率70kW，额定功率35kW。



For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

电驱系统-电机、减速器

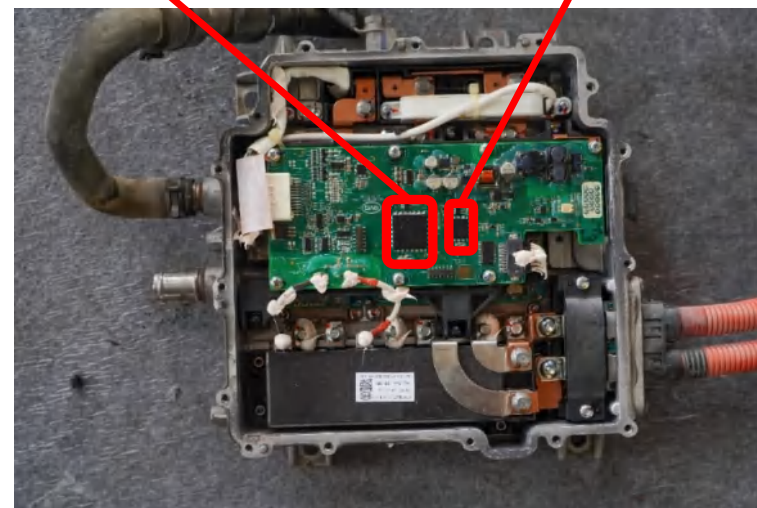
电机控制器采用TI的DSP（数字信号处理器）芯片TMS320配合Lattice的CPLD（复杂可编程逻辑器件）芯片LAMXO256C。



TI DSP
TMS320
单价：200元



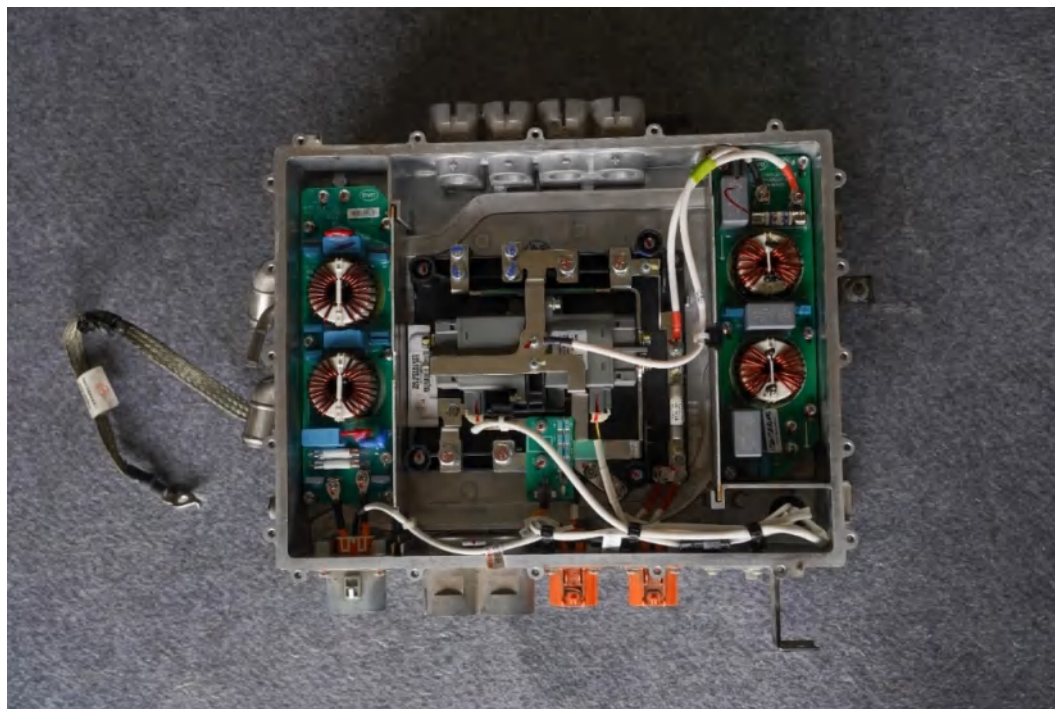
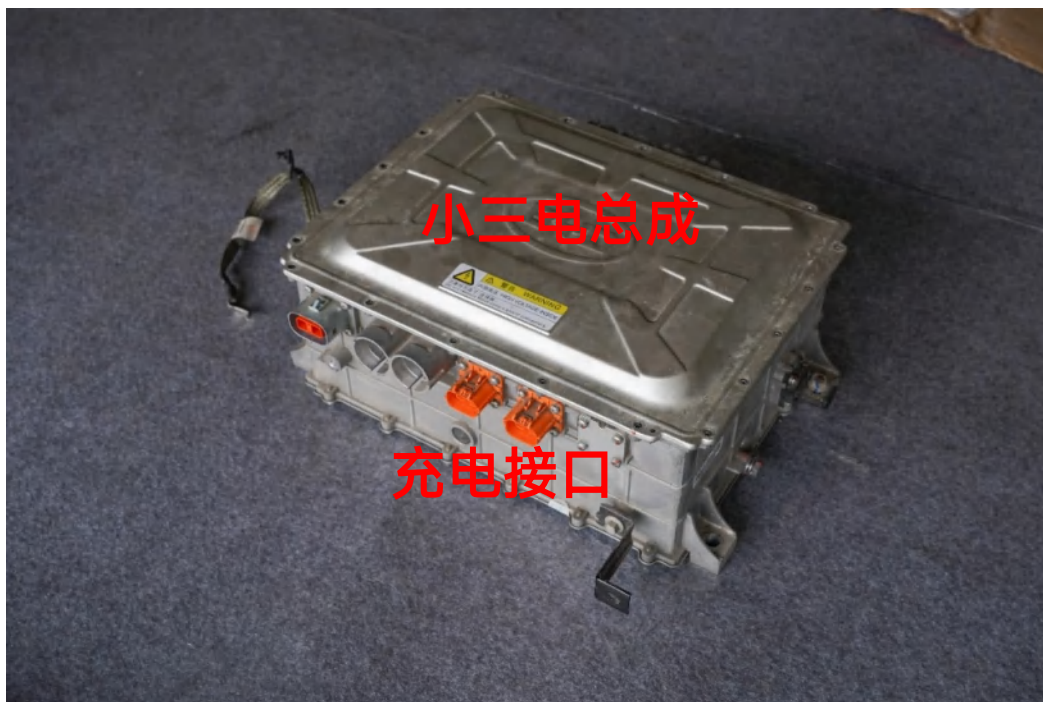
Lattice CPLD
LAMXO256C
单价：80元



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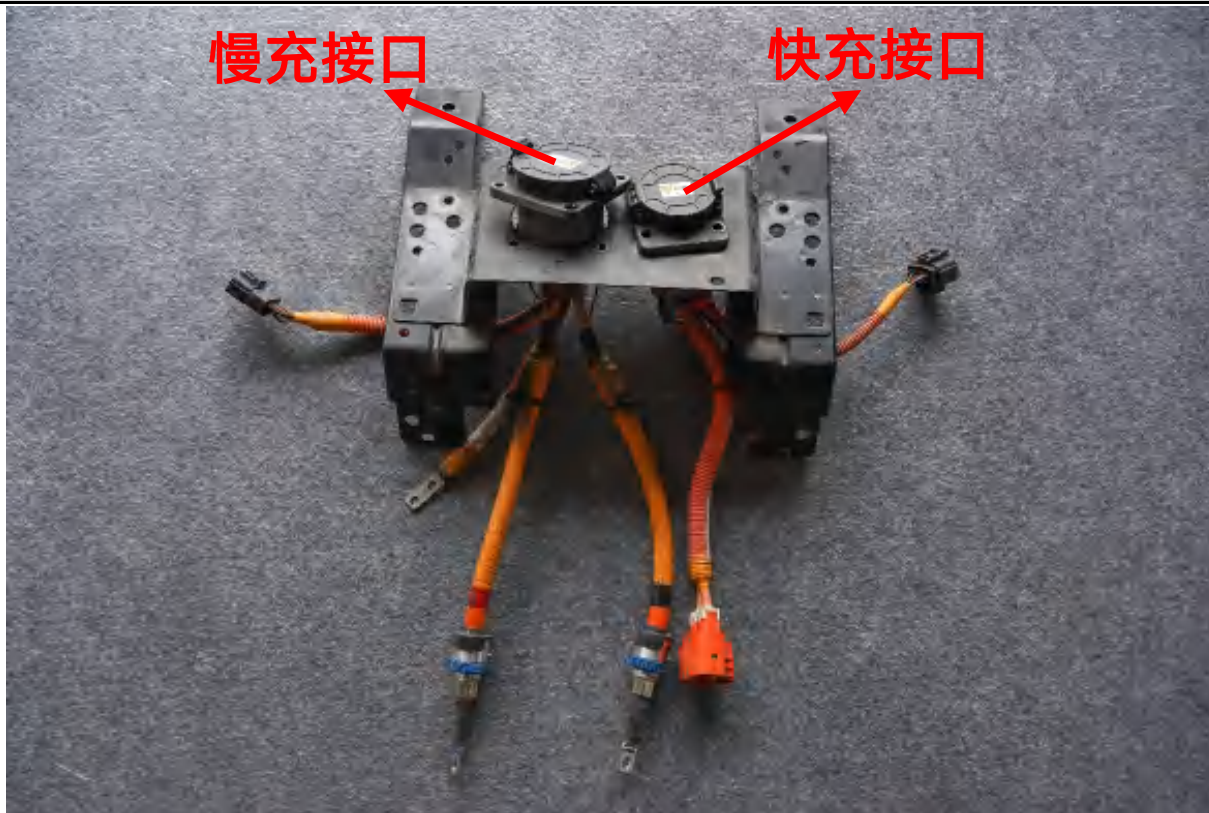
小三电模块

元EV采用三合一的小三电集成方案，即车载充电机（OBC）、DC-DC、PDU集成在一个模块内。



For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

充电接口在整车前部，分为6.6kW的慢充接口和60kW的快充接口，支持7小时慢充或者0.5小时快充（冲至80% SOC）。



For full disclosure of risks, valuation methodologies and target price formation on all HTI rated stocks, please refer to the latest full report on our website at

元EV的轮胎采用佳通的205/60 R16 92V的轮胎。



元EV的12V低压系统仍然采用铅酸电池，为天能的38B20L，主要为低压系统供电可以通过DC-DC由高压系统充电。



This is the first time that the Haitong Metal + Automobile Team's [Haitong Automobile Laboratory] car dismantling series has been dismantled, aimed at BYD "Yuan".

The parts for this report are all originally filmed on the spot, and our team hopes to show the detailed details of the auto parts with first-hand data.

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江西一诺新材料有限公司目前或过去12个月内是海通的客户。海通向客户提供非证券业务服务。

it of Haitong currently or within the past 12 months. The client has been provided for non-securities

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Haitong received in the past 12 months compensation for investment banking services provided to 002594.CH.

海通预计将（或者有意向）在未来三个月内从002594.CH获得投资银行服务报酬。

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分析师股票评级

优于大市，未来12-18个月内预期相对基准指数涨幅在10%以上，基准定义如下

中性，未来12-18个月内预期相对基准指数变化不大，基准定义如下。根据FINRA/NYSE的评级分布规则，我们会将中性评级划入持有这一类别。

弱于大市，未来12-18个月内预期相对基准指数跌幅在10%以上，基准定义如下

各地股票基准指数：日本 – TOPIX, 韩国 – KOSPI, 台湾 – TAIEX, 印度 – Nifty100, 美国 – SP500; 其他所有中国概念股 – MSCI China.

Ratings Definitions (from 1 Jul 2020):

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Analyst Stock Ratings

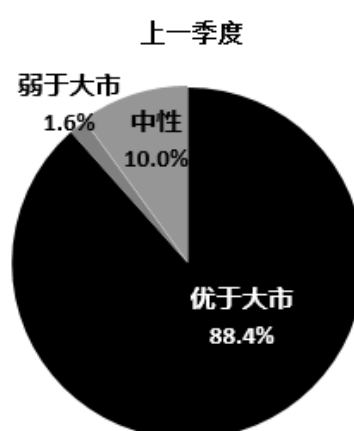
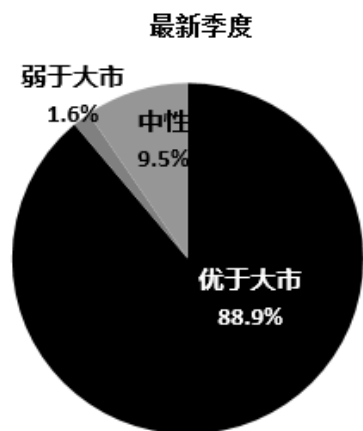
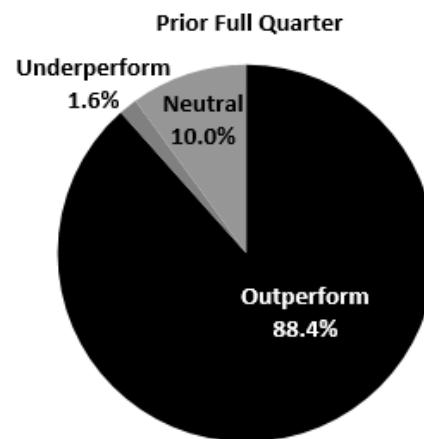
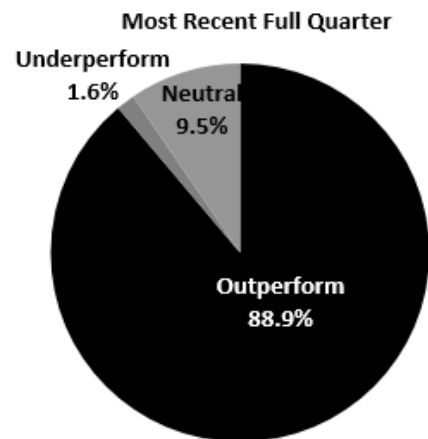
Outperform: The stock's total return over the next 12-18 months is expected to exceed the return of its relevant broad market benchmark, as indicated below.

Neutral: The stock's total return over the next 12-18 months is expected to be in line with the return of its relevant broad market benchmark, as indicated below. For purposes only of FINRA/NYSE ratings distribution rules, our Neutral rating falls into a hold rating category.

Underperform: The stock's total return over the next 12-18 months is expected to be below the return of its relevant broad market benchmark,

APPENDIX 2

评级分布Rating Distribution



APPENDIX 2

截至2022年3月31日海通国际股票研究评级分布

优于大市 中性 弱于大市
(持有)

海通国际股票研究覆盖率	88.9%	9.5%	1.6%
投资银行客户*	6.8%	5.8%	0.0%

*在每个评级类别里投资银行客户所占的百分比。

上述分布中的买入，中性和卖出分别对应我们当前优于大市，中性和落后大市评级。

只有根据FINRA/NYSE的评级分布规则，我们才将中性评级划入持有这一类别。请注意在上表中不包含非评级的股票。

此前的评级系统定义（直至2020年6月30日）：

买入，未来12-18个月内预期相对基准指数涨幅在10%以上，基准定义如下

中性，未来12-18个月内预期相对基准指数变化不大，基准定义如下。根据FINRA/NYSE的评级分布规则，我们会将中性评级划入持有这一类别。

卖出，未来12-18个月内预期相对基准指数跌幅在10%以上，基准定义如下

各地股票基准指数：日本 – TOPIX, 韩国 – KOSPI, 台湾 – TAIEX, 印度 – Nifty100; 其他所有中国概念股 – MSCI China.

Haitong International Equity Research Ratings Distribution, as of Mar 31, 2022

Outperform Neutral Underperform
(hold)

HTI Equity Research Coverage	88.9%	9.5%	1.6%
IB clients*	6.8%	5.8%	0.0%

*Percentage of investment banking clients in each rating category.

BUY, Neutral, and SELL in the above distribution correspond to our current ratings of Outperform, Neutral, and Underperform.

For purposes only of FINRA/NYSE ratings distribution rules, our Neutral rating falls into a hold rating category. Please note that stocks with an NR designation are not included in the table above.

Previous rating system definitions (until 30 Jun 2020):

BUY: The stock's total return over the next 12-18 months is expected to exceed the return of its relevant broad market benchmark, as indicated below.

NEUTRAL: The stock's total return over the next 12-18 months is expected to be in line with the return of its relevant broad market benchmark, as indicated below. For purposes only of FINRA/NYSE ratings distribution rules, our Neutral rating falls into a hold rating category.

SELL: The stock's total return over the next 12-18 months is expected to be below the return of its relevant broad market benchmark, as

gion are as follows: Japan – TOPIX, Korea – KOSPI, Taiwan – TAIEX, India – Nifty100; for all other China-

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